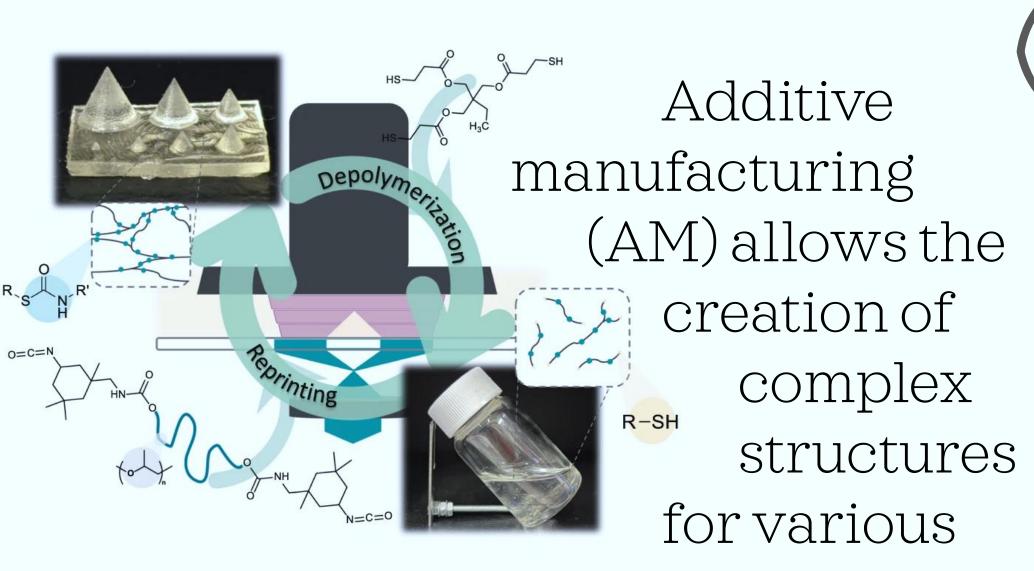
RECYCLABLE PHOTORESINS FOR LIGHT-MEDIATED ADDITIVE MANUFACTURING TOWARDS LOOP 3D PRINTING

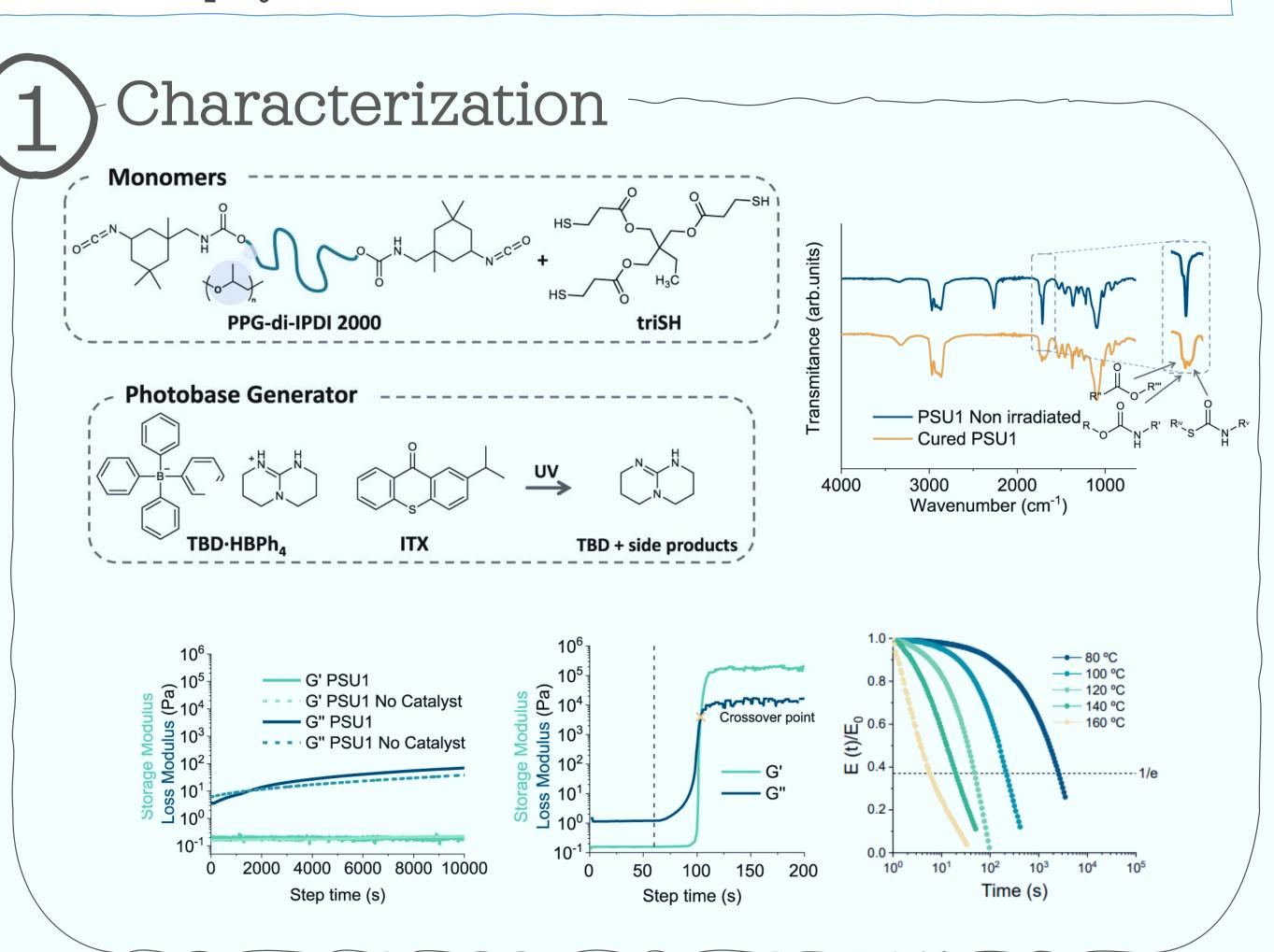
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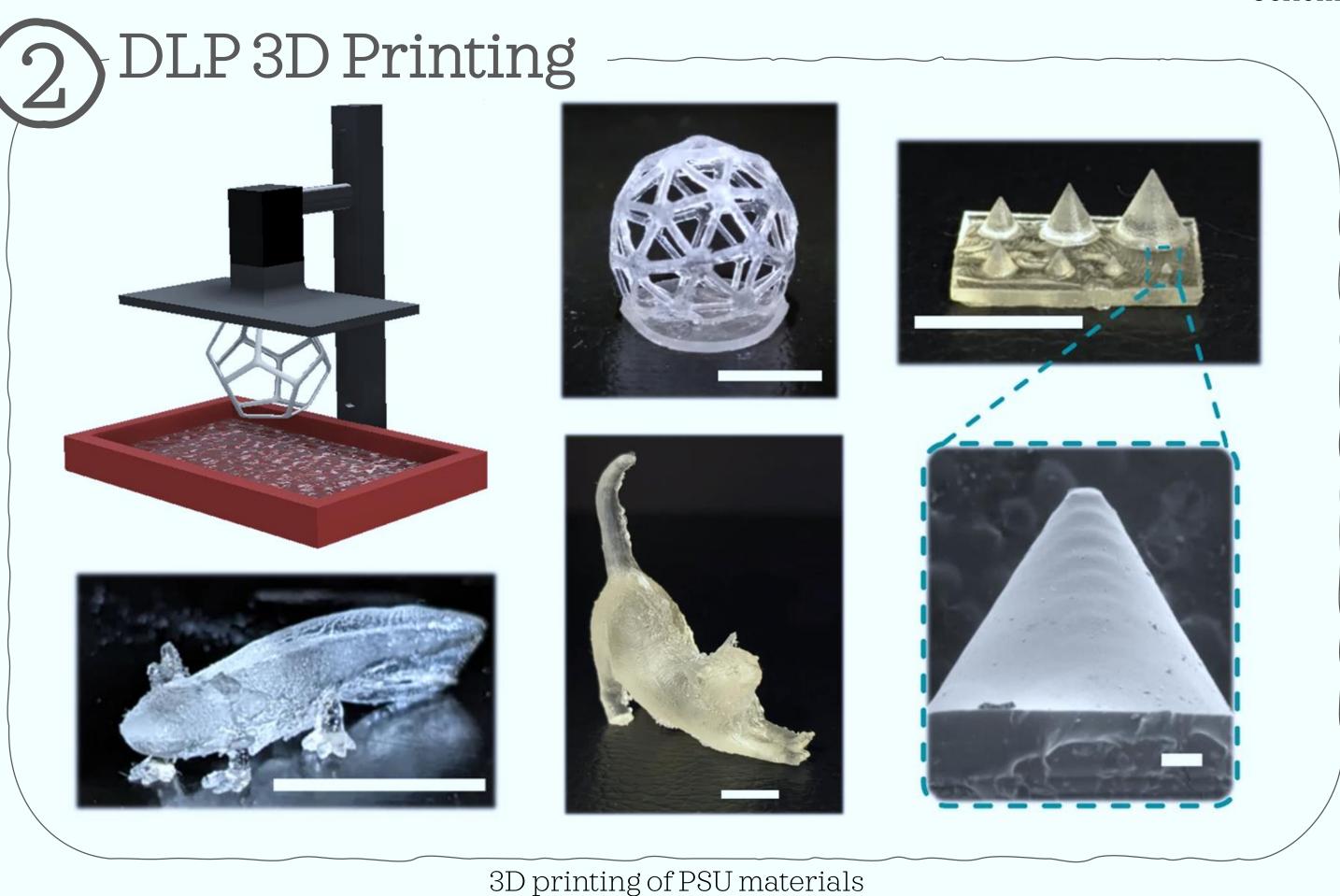
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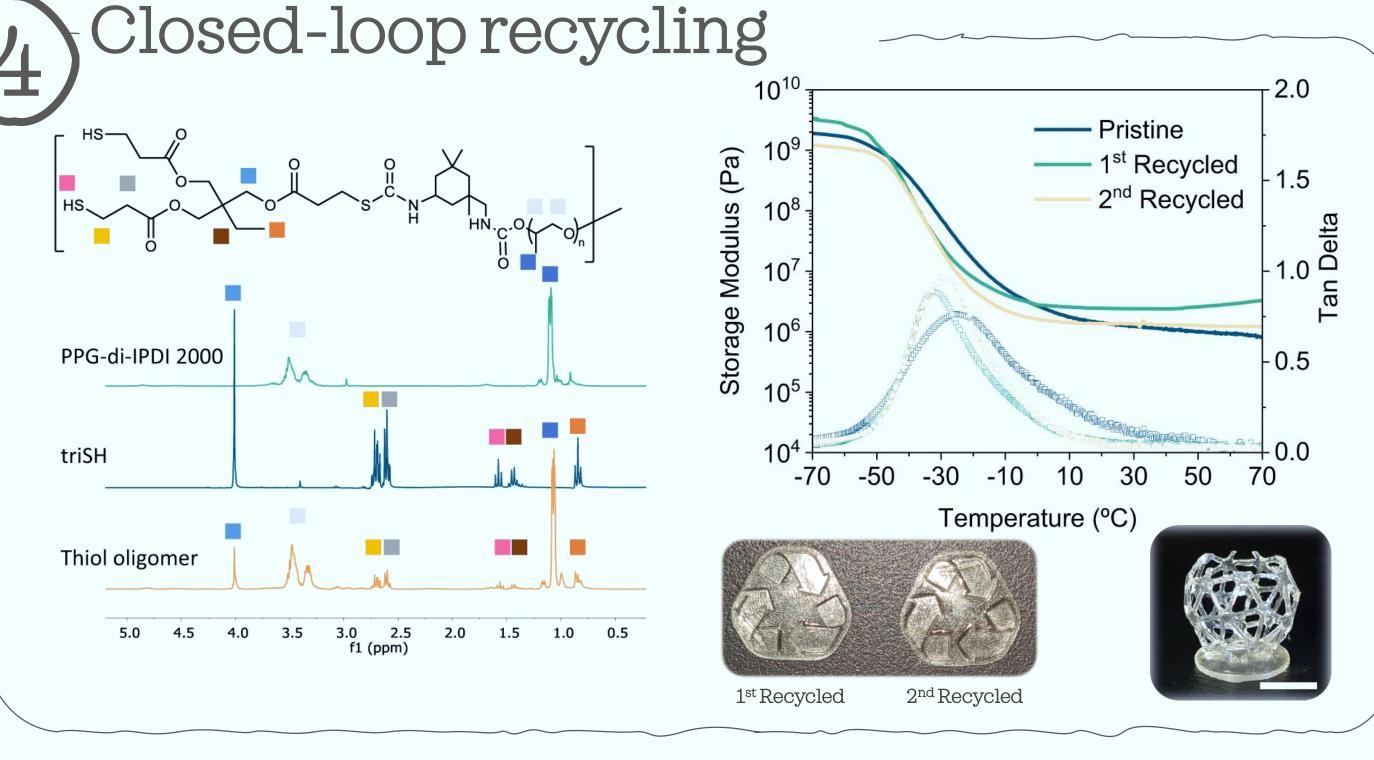


applications. Among its techniques, vat photopolymerization (VP) stands out for its efficiency, high surface quality, and micron-scale resolution. However, most VP resins are not recyclable.



Scheme and characterization of polythiourethane system

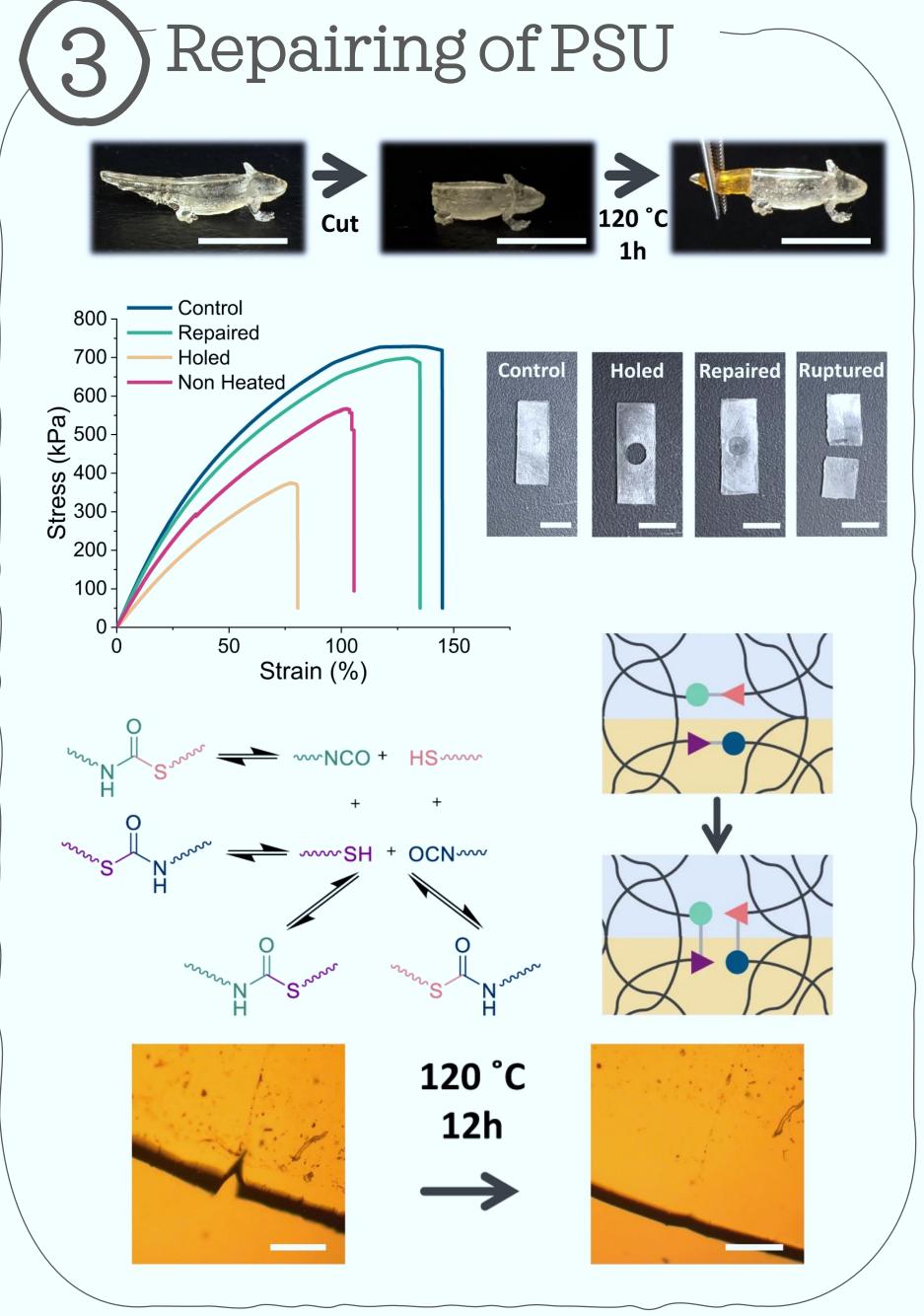




Close-loop recycling of 3D printed polythiourethanes

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Repairing of PSU materials

Here, we present a recyclable resin based on polythiourethane chemistry, enabling fast printing, reprinting, reshaping, and repair. This approach supports a



closed-loop, sustainable 3D printing process, demonstrated via DLP printing.













