

Probing Structural Dynamics of Lignin-Derived Covalent Adaptable Networks **Using SAXS and WAXS**

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Abstract

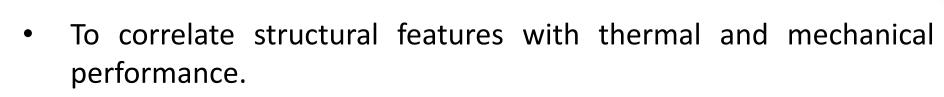
- This study explores the structural evolution of lignin-derived supramolecular polymers within covalent adaptable networks (CANs) using in-situ small- and wide-angle X-ray scattering (SAXS and WAXS). CANs, a promising class of reconfigurable materials, rely on dynamic crosslinking to enable recyclability and mechanical adaptability.
- SAXS is employed to track nanoscale changes in network topology, including the rearrangement of crosslink domains during mechanical deformation and thermal reprocessing. Simultaneously, WAXS is employed to investigate molecular packing, capturing interchain distance variations and local structural ordering within the adaptable matrix.
- Temperature-resolved SAXS/WAXS are crucial for optimizing material design, ensuring recyclability and sustainability in applications such as recyclable coatings, self-healing polymers, and high-performance composites. This work bridges fundamental structure-property relationships with practical applications, contributing to the advancement of circular polymer systems for sustainable material innovation.

Introduction Vitrimer - CANs **Thermoplastic Thermoset** Vitrimer Re-processable **Covalently crosslinked** Recyclable Covalently adaptive exchange Poor chemical resistance polymer chains networks Prominent mechanical No chemical cross-links Malleable when heated Flow when heated properties Prominent thermal and Chemical resistance mechanical properties Non-processable Re-processable Non-recyclable Recyclable Self-healable

- Lignin, an abundant and renewable aromatic polymer, provides a sustainable route for creating CANs via imine chemistry.
- Understanding the structure—property relationships across scales is critical, especially when tuning crosslink density by varying lignin content.
- This study investigates how increasing lignin content (10–50 wt%) affects the nanoscale and molecular-level structure using Small- and Wide-Angle X-ray Scattering (SAXS/WAXS) at the application and processing temperature.

Objective

- To use SAXS and WAXS to probe:
 - Nano-domain formation (SAXS)
 - Short-range molecular packing (WAXS)



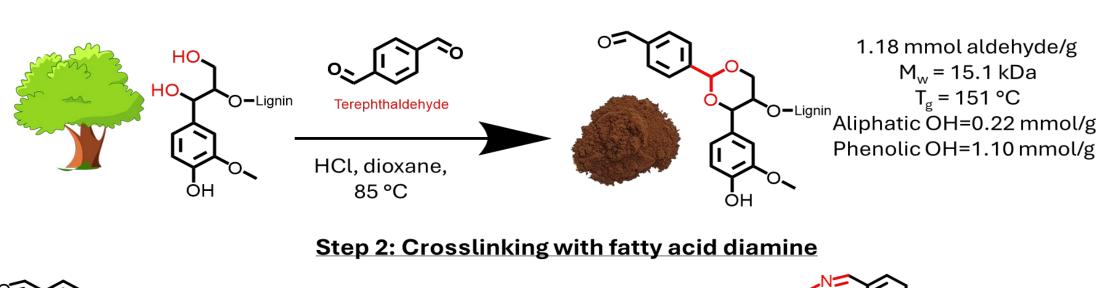
Materials & Methods

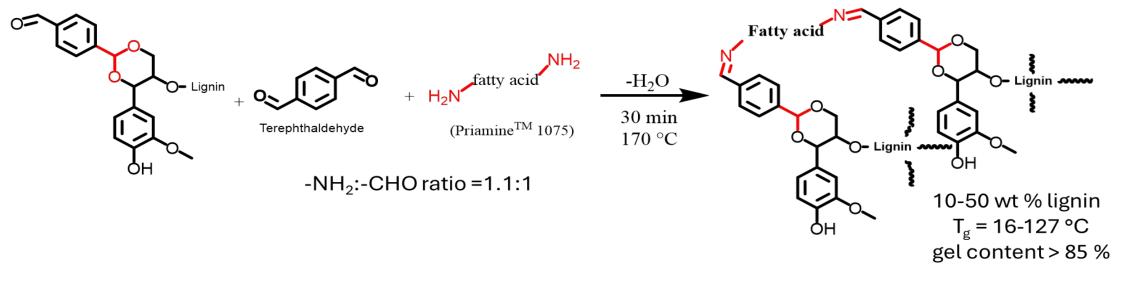
- Formulation: LP1 to LP5 with 10–50 wt % aldehyde-modified lignin, crosslinked with Priamine™ 1075.
- Processing: Hot-pressed at 170 °C under 40 bar to form dense vitrimer samples.
- **SAXS/WAXS:** Measured in transmission mode.
- **SAXS range**: $0.05 < q < 8 \text{ nm}^{-1}$
- **WAXS range**: $6 < q < 24 \text{ nm}^{-1}$



Preparation of Vitrimer

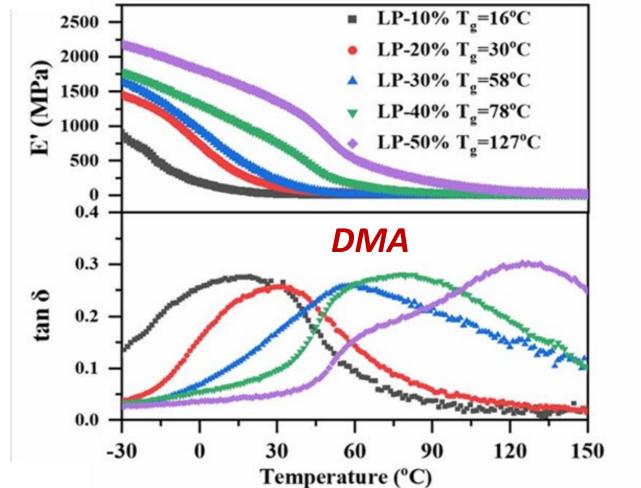
Step 1: Aldehyde modification of lignin





Results & Discussion

- Increase in Tensile Strength & **Modulus** → Lignin reinforces network; better stress transfer.
- Decrease in Elongation at Break → Reduced ductility due to rigid/filler-like lignin zones.
- UTM- Universal Testing Machine



—LP-10% 15. -LP-20% -LP-40% ----LP-50% 80 120 100 Strain (%)

UTM

- ↑ Storage Modulus & Tg → Rigid lignin domains restrict mobility, increase thermal stiffness.
- \uparrow Broader tan $\delta \rightarrow$ Indicates phase heterogeneit and lignin-induced microdomains.

-LP-10%

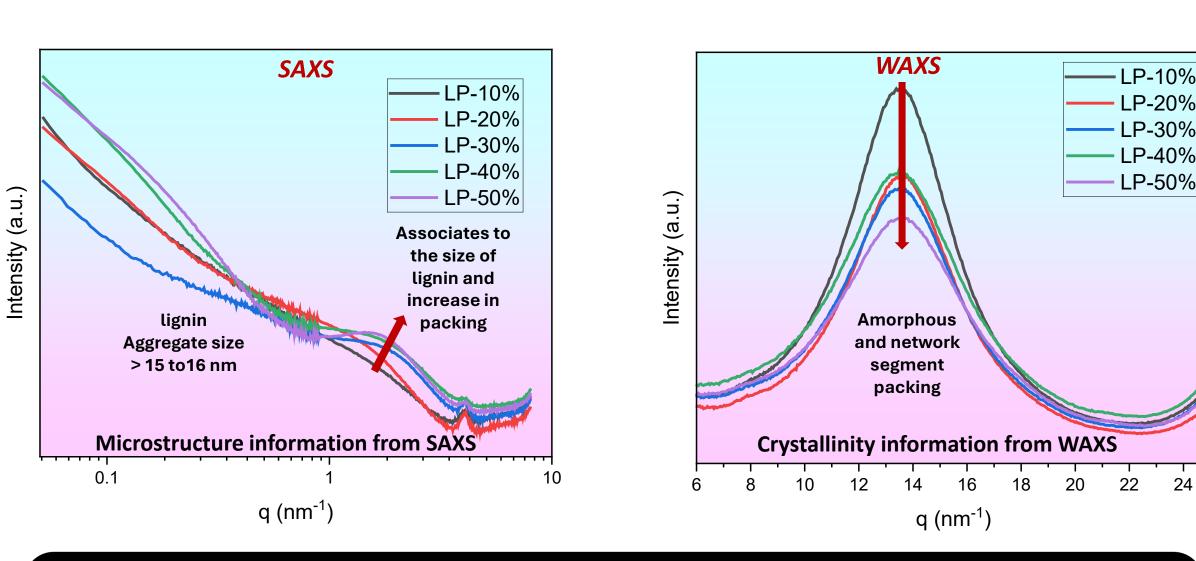
LP-20%

LP-30%

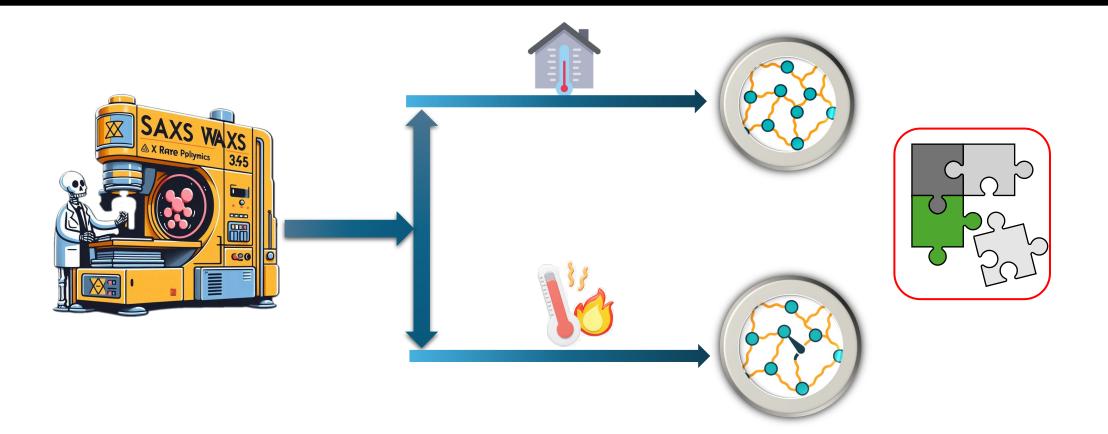
LP-40%

LP-50%

- **Hypothesis**: Lignin forms multifunctional crosslinks + stiff microphases → stiff but less extensible CANs.
- DMA Dynamic Mechanical Analyzer



Future-work Probing a network structure during transition temperature of vitrimer using X-ray scattering analysis



Concluding Remarks

- WAXS at room temperature shows a broad amorphous peak at 14.5 nm⁻¹. The peak intensity reduces with increase in lignin %.
- SAXS explains a lignin's network and size characteristic that matches with the dynamic and mechanical properties of material. es.
- The X-ray scattering analysis at transition temperature compared to room analysis at room temperature will give more information such as network structure and phase separation.

References

Liu, J., & Bernaerts, K. V. (2024). Preparation of lignin-based imine vitrimers and their potential application as repairable, self-cleaning, removable and degradable coatings. Journal of Materials Chemistry A, 12, 2959–2971. https://doi.org/10.1039/D3TA06338K

Acknowledgement

I gratefully acknowledges Associate Prof. Katrien Bernaerts for providing their research samples for X-ray analysis. I thank Prof. Giuseppe Portale for his valuable guidance. Special thanks to Ms. Asya and Mr. Gábor for their support throughout the SAXS and WAXS measurements.