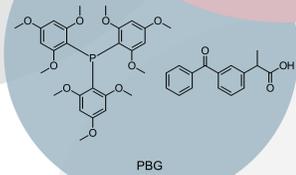
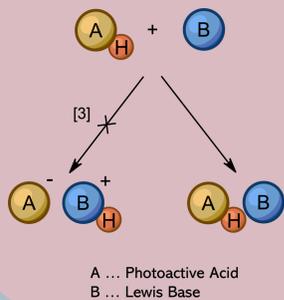
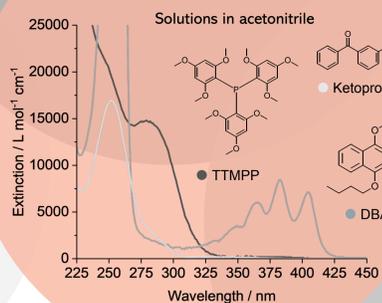


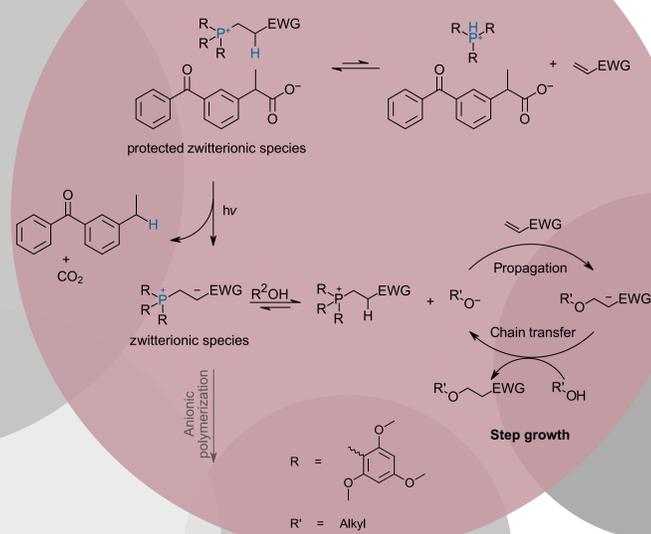
Synthesis



Absorption



Mechanism



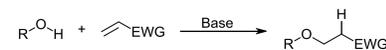
THIOL-ENE [1] vs. OXA-MICHAEL [2]



Step growth mechanism
Less shrinkage
Tough photopolymers



Limited monomer availability
Bad odor
Poor storage stability



Step growth mechanism
Less shrinkage
Numerous monomers available
No bad odor

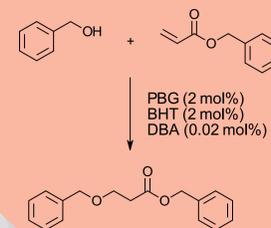
Expensive Brønsted bases

Shedding light on the photobase mediated oxa-Michael polyaddition

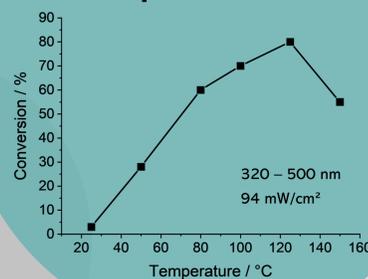
E. Gjata,¹ C. Haslinger,¹ K. Ableidinger,¹ P. Knaack,¹ R. Liska¹

¹TU Wien, Getreidemarkt 9, 1060 Vienna, Austria

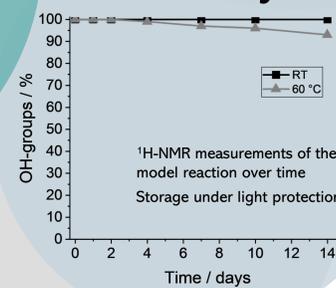
Model reaction



Temperature dependence

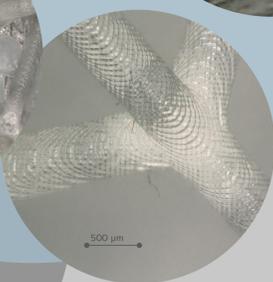


Stability

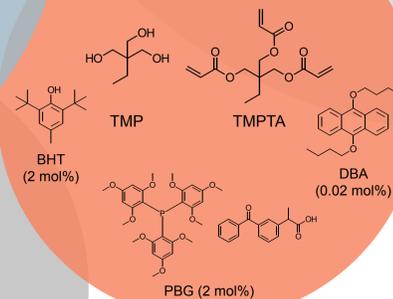


Hot Lithography

- DLP Printer
- 385 nm light engine
- 75 mW/cm² intensity
- 80 °C printing temperature
- 18 s irradiation/layer
- 50 μm thick layers



Formulation



Conclusion

Possibilities:

- Easy upscaling due to cheap starting materials
- Good stability of formulation
- Hot Lithography

Challenges:

- Absorption of the photoactive compound
- Reactivity at lower temperature

References and Acknowledgements



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Carola Haslinger

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[2] S. M. Fischer et al., *Catal. Sci. Technol.* 2022, vol. 12, no. 20, pp. 6204-6212

[3] K. Arimitsu, R. Endo, *Chem. Mater.* 2013, 25, 4461-4463