

UV-Cured bio-based vitrimeric scaffold reinforced with Te-doped bioactive glasses

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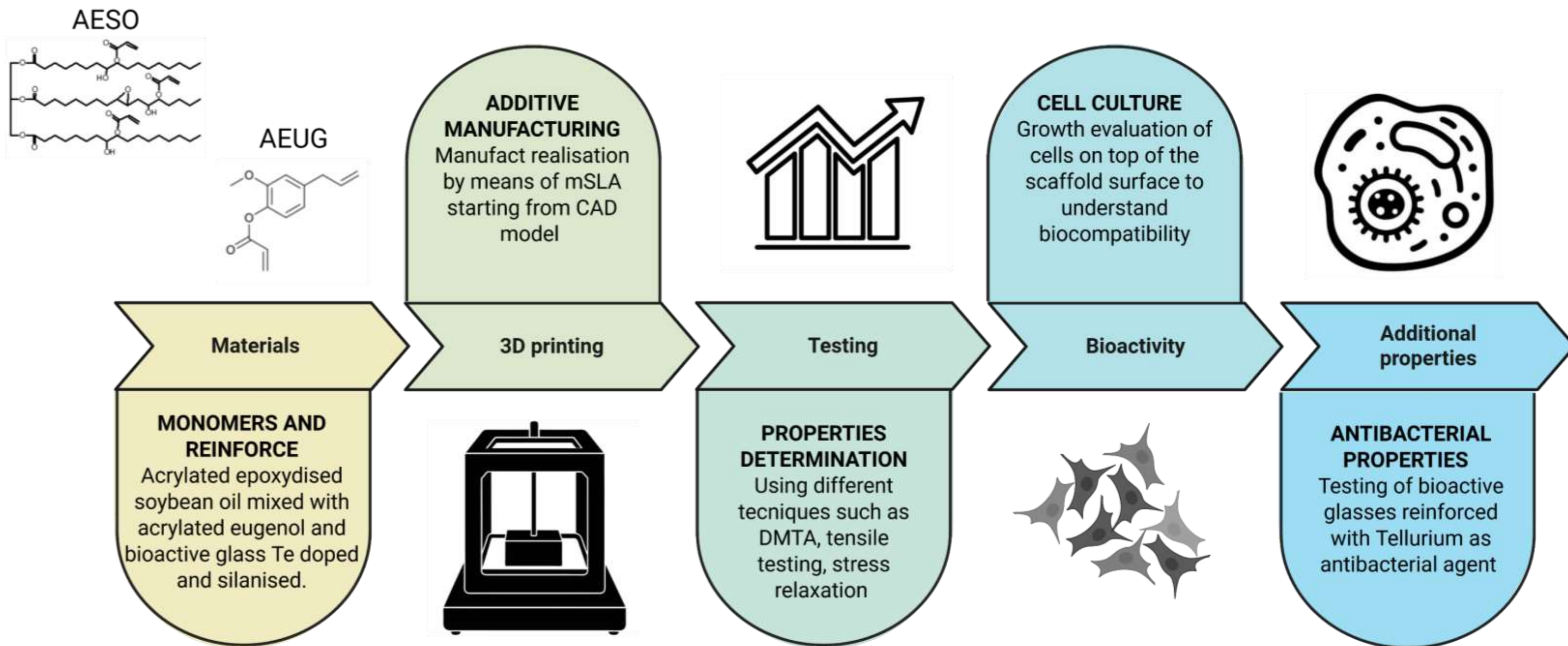


INTRODUCTION

Scaffolds provides **three dimensional support** for **tissue regeneration** by guiding cell growth. The materials used for scaffolds possess different limitation: **metals** have high strenght but **may release toxic ions** causing metallosis; **ceramics** are inert but are **brittle and may release debris**; **natural polymers** are highly biocompatible but **lack in strenght** and degrade quickly, **syntetic polymers** have tunable mechanical properties but **low bioactivity**.

Combining biobased polymers with bioactive glasses, ceramic material known to be higly osteoinductive, can overcome these limitations enhancing both **biocompatibility** and **mechanical performance**. Here, we studied **UV-cured scaffolds** derived from acrylated soybean oil (**AESO**) and **synthetised** acrylated eugenol (**AEUG**), reinforced with **Tellurium** to improve biological and functional properties.

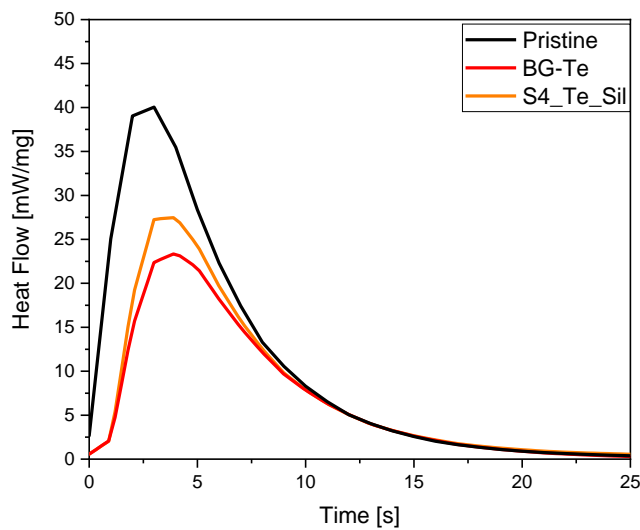
SCHEME



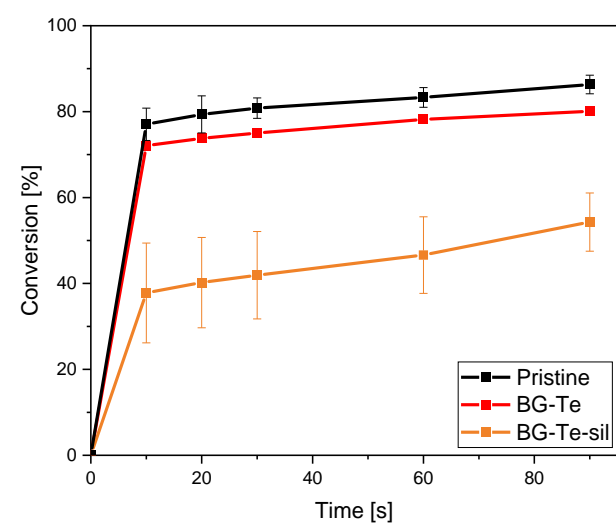
RESULTS

Conversion studies: FTIR and photo-DSC

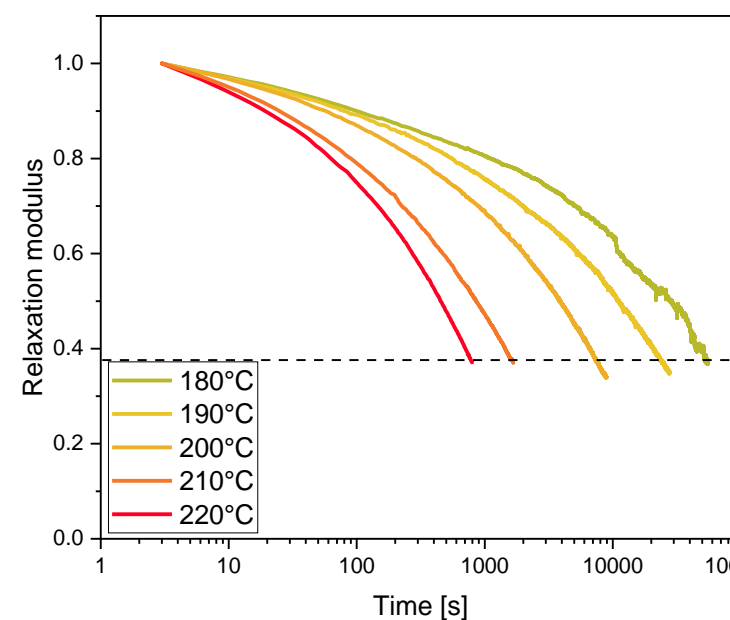
- Transmission-FTIR was used to **verify the acrylate conversion** during UV-curing reaction.
- Pristine, 30 phr BG-Te and 30 phr BG-Te-sil formulations were investigated



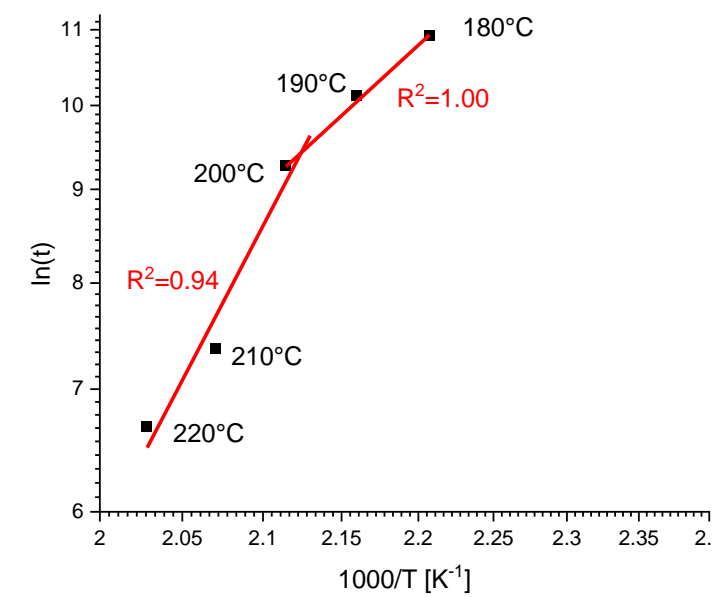
- Photo-DSC was employed to validate ATR-FTIR analysis.
- The **exothermic peak** was followed under UV-irradiation.
- The study confirmed ATR-FTIR analysis, demonstrating average **optimal conversion** adding bioactive glass.



Stress relaxation measurements

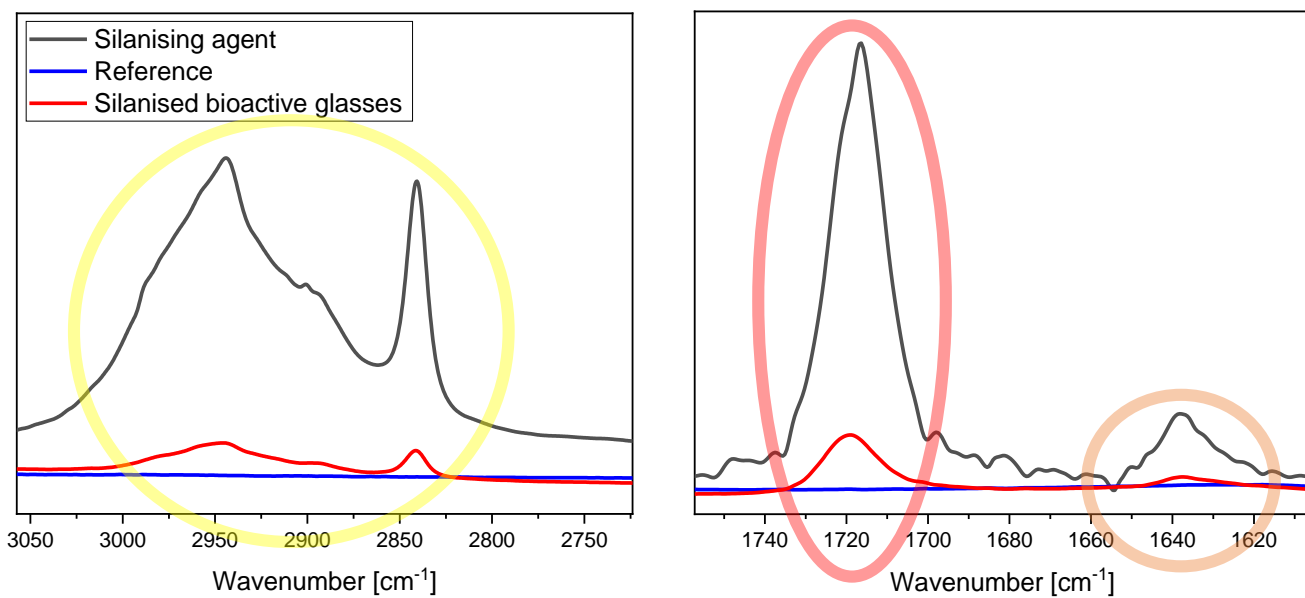
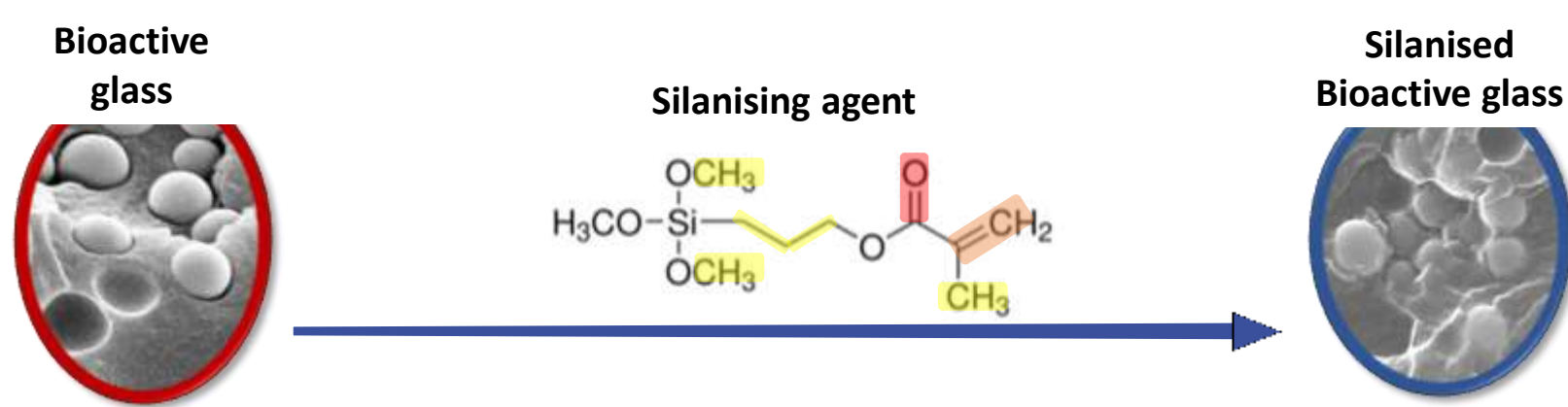


- Increasing the **temperature** in stress relaxation experiments from 180°C resulted in a **lower relaxation time gradually**.
- This shows that **hydroxyl and acrylate groups** in AESO can **induce transesterification reactions** with the AEUGP catalyst.

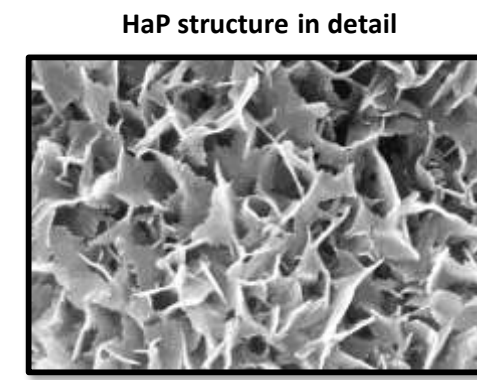
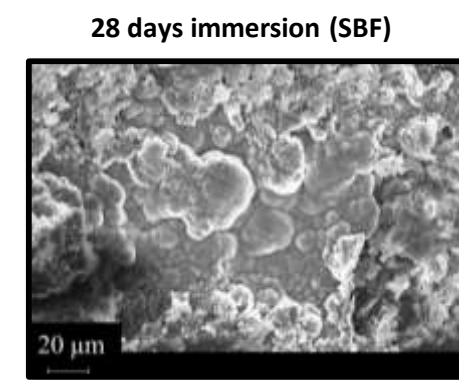


- Relaxation times can be reported as a function of temperature in an **Arrhenius plot**.
- A double **linear fitting** can be **obtained**, proving the **activation of the covalent adaptable network**, hence vitrimeric properties and **reprocessability** of the **biobased thermoset**.

Silanisation: grafting of bioactive glasses



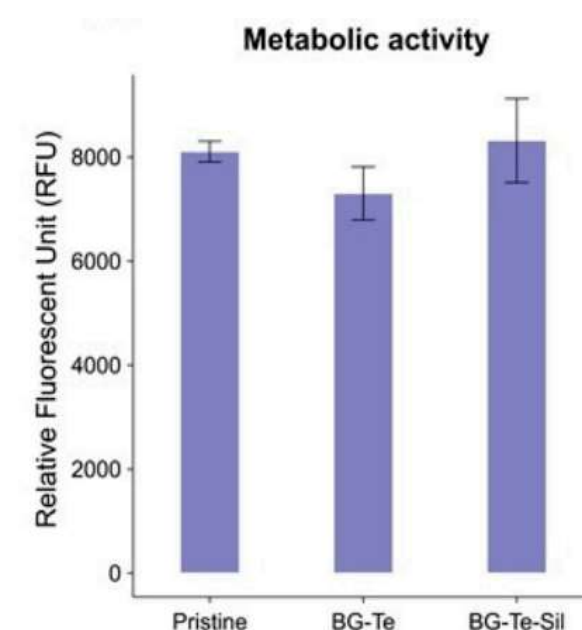
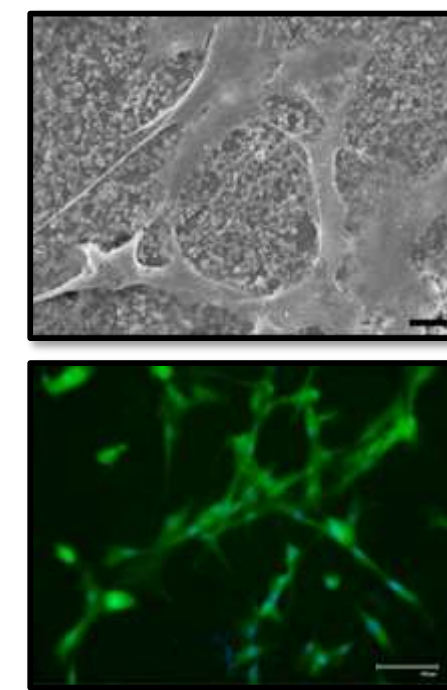
Hydroxyapatite (HaP) formation



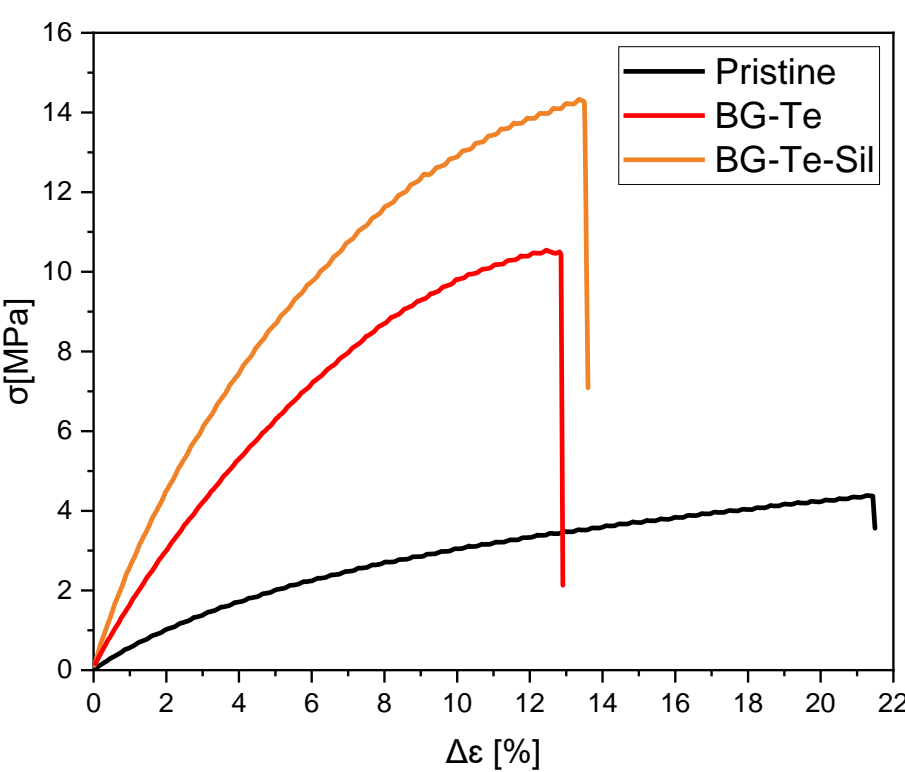
- After immersion for **28 days** in simulated body fluid (SBF) **hydroxyapatite** was **visible** on the scaffold surface, **proving** the **osteointductivity** typical of the bioactive glass, still maintained with BG-Te doped.

Metabolic activity

- Seeded **bMSCs** cells after 24 hours **are spread** onto the surface of polymeric-based scaffolds, indicating **good surface adhesion** from cells.
- The **BG reinforcement does not interfere** with the **metabolic activity** of cells.

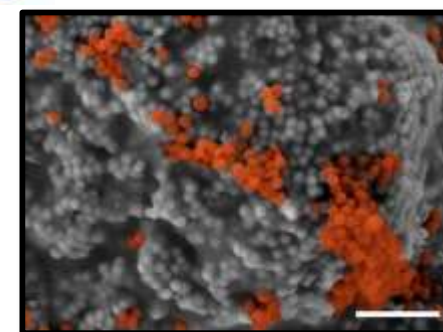


Mechanical testing: reinforcing phase influence



- Silanized BG improved scaffold stiffness** by enhancing filler–matrix interactions.
- The **elastic modulus** of 1.5 MPa approached that of **trabecular bone and skin**, suggesting suitability for both hard and soft tissue applications.
- Further tuning** is possible **via scaffold architecture optimisation** by modifying the porosity and shape of the 3D printed sample.

Antibacterial activity: effect of Te doping



Viable bacterial colonies count (x 5 x 10^6)	
Samples	CFU count
Pristine	15 (±7)
BG-Te	2 (±1)
BG-Te-Sil	7 (±1)

- The **antibacterial properties** of **Te** and **Te-Sil-doped** scaffolds were tested against *S. aureus* bacteria.
- BG-Te** showed **~87% and ~54% fewer viable bacteria** than the control and BG-Te-Sil, respectively.
- Only scattered bacteria were found on BG-Te, while the **control and BG-Te-Sil bacteria formed biofilms**.
- The **reduced effectiveness** of **BG-Te-Sil** is likely due to **silane coating** masking the Te, limiting bacterial uptake.

CONCLUSIONS

- Biobased **AESO scaffolds** reinforced with **Te-doped** and **Te-silanised bioactive glasses** exhibit excellent **biocompatibility**, **mechanical tunability** and **antibacterial** activity.
- Silanisation** improved **matrix-filler interaction** and **mechanical strength** but reduced Te bioavailability, affecting antibacterial performance
- The materials show **vitrimeric behaviour**, enabling **thermal reprocessability** and **recyclability**, adding sustainability to biomedical applications.
- Overall, these **3D printed composites** are **suitable for** customisable and **sustainable scaffolds** for hard and soft tissue engineering