

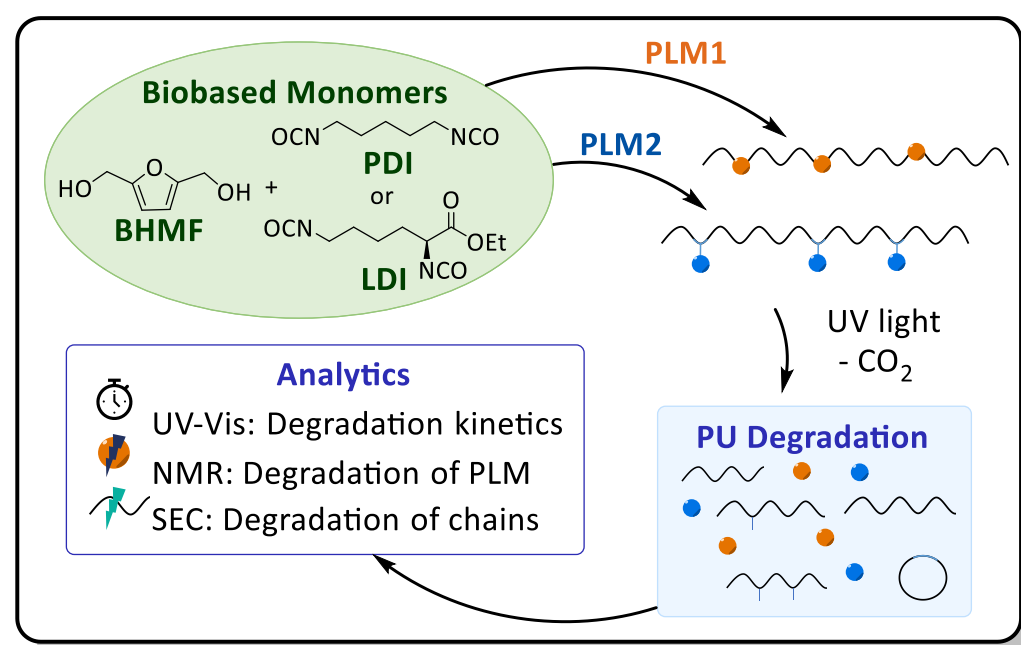
# Synthesis of bio-based polyurethanes with photolabile functionalities for degradation on demand

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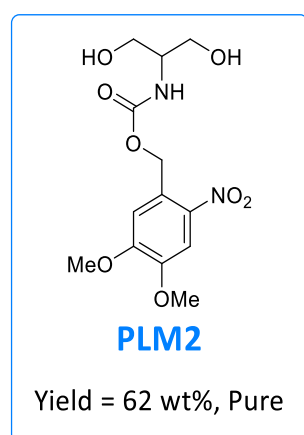
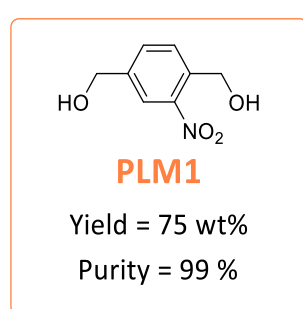
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## Introduction

Polyurethanes (PUs) are widely used but largely rely on petrochemicals and are poorly recycled (29.7%).<sup>1</sup> To improve recyclability, an eco-design approach is considered in this work. This project aims to incorporate photolabile molecules (PLMs) into bio-based PU structures, enabling degradation under UV light and possible recovery of reusable oligomers. Studies have proven the efficiency of photodegradation of conventional polymers using PLM.<sup>2,3,4</sup> To produce recyclable and bio-based PUs, the following monomers are involved: 2,5-bis(hydroxymethyl)furan (BHMF) and 1,5-pentane diisocyanate (PDI), derivatives of cellulose, and L-lysine diisocyanate (LDI) coming from protein sources. The PLM and PU degradation are characterized by ultraviolet-visible absorption spectroscopy (UV-Vis), nuclear magnetic resonance spectroscopy (NMR), and size exclusion chromatography (SEC).

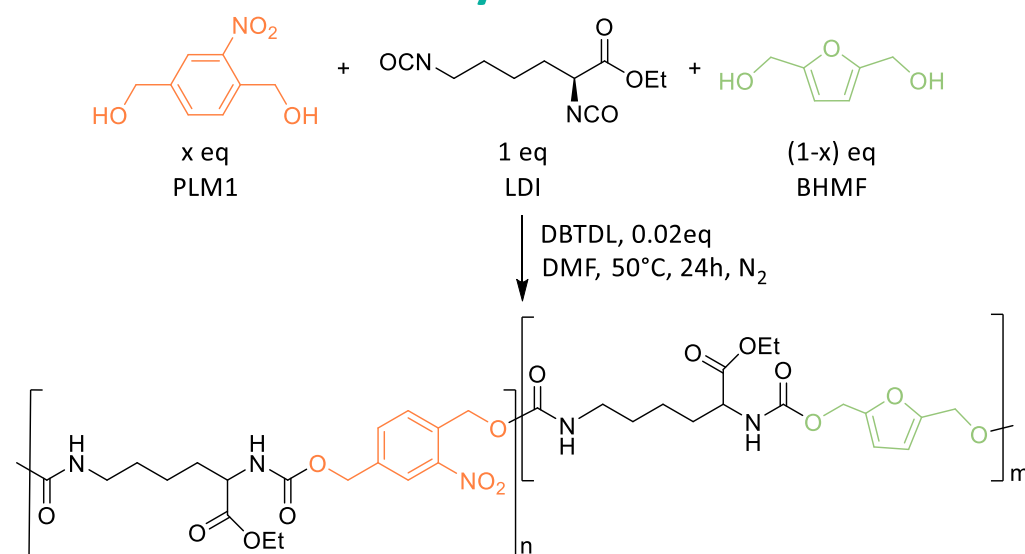


## Photolabile molecules (PLMs)



With 2 diisocyanates and 2 PLMs, 4 different systems are studied: {PDI-PLM1}; {PDI-PLM2}; {LDI-PLM1}; {LDI-PLM2}.

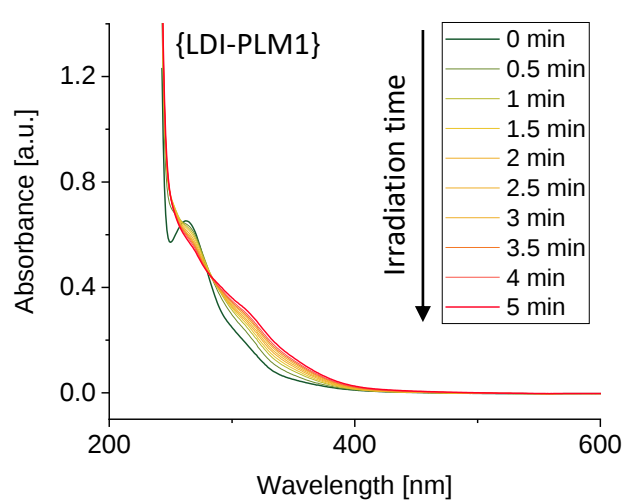
## PU Synthesis



Schema of the synthesis of the system {LDI-PLM1}

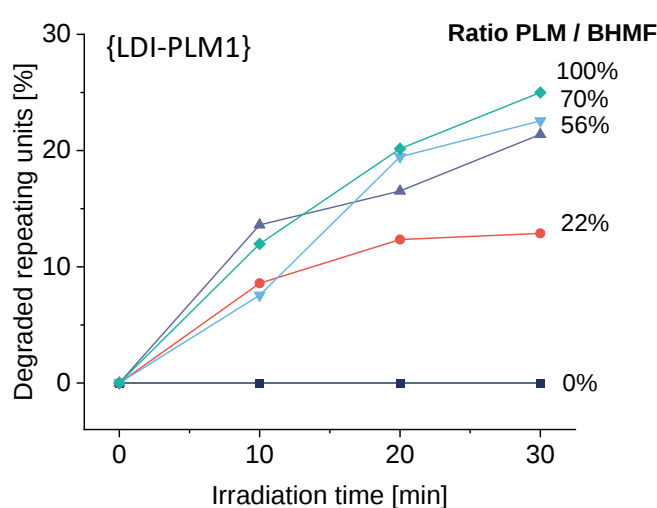
## PU Degradation

### Kinetics of degradation



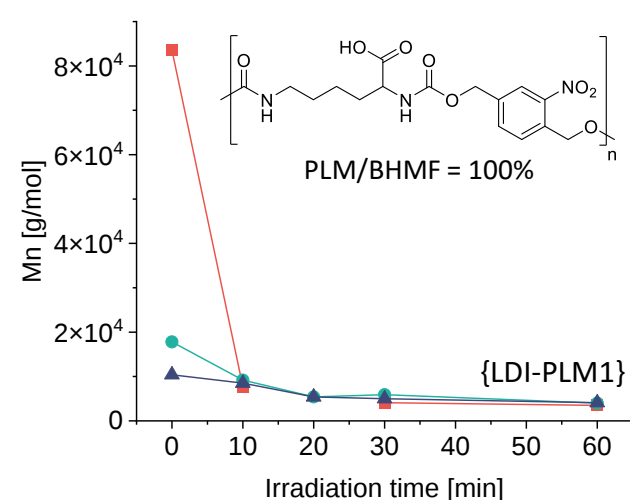
- 1<sup>st</sup> order reactions (PLM1 & PLM2)
- Degradation kinetics only depends on the nature of PLM (UV-Vis Absorbance)

### Influence of PLM/BHMF ratio



- No significant amelioration of degradation for PU having between 56 and 100% PLM/BHMF (NMR)

### Influence of initial molar mass



- Degradation to oligomers
- Resulting chain length (SEC) independent of the initial  $M_n$

### Influence of the diisocyanate

- No influence of the diisocyanate on the PLM-degradation kinetics
- After 30 min irradiation: 50% chain degradation for PU having no BHMF co-monomer for both diisocyanates

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## References

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## Summary

- Successful PLM synthesis and their implementation in bio-based PU chains
- Complementary methods for degradation characterization: NMR, SEC and UV-Vis
- Independence of the diisocyanate nature and initial  $M_n$  on PU-degradation to oligomers whereas PLM amount is determinant

## Outlook

- End-groups characterization of oligomeric degradation products for possible repolymerization
- Implementation of PLM in bio-based polyesters and polycarbonates