# DYNAMIC COVALENT COPOLYESTER NETWORKS BASED ON POLYCAPROLACTONE

<u>Deniz Yilmaz<sup>1\*</sup></u>, Felix H. Schacher<sup>1</sup>

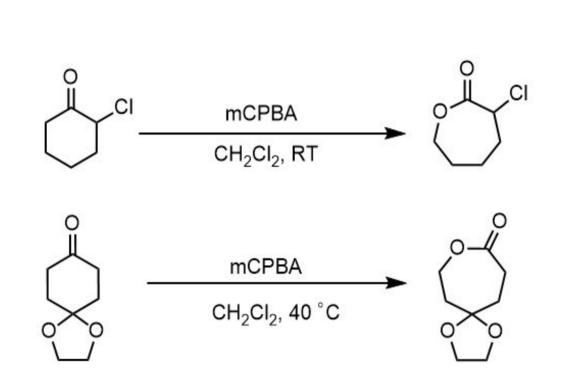
<sup>1</sup>Institute of Organic Chemistry and Macromolecular Chemistry (IOMC), Friedrich-Schiller-University Jena, Lessingstraße 8, D-07743 Jena, Germany \* d.yilmaz@uni-jena.de

# **MOTIVATION**

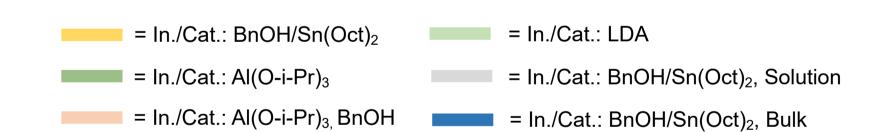
Physically or covalently crosslinked polymer chains forms networks with unique properties. Networks containing dynamic covalent crosslinks feature chain mobility and adaptivity to external triggers. This is fused in the design of shape-memory and self-healing materials as well as stimuli-responsive polymer gels. It is often desired to transfer bond reversibility under ambient conditions also to the class of polyesters, rendering materials with tunable mechanical properties and frequently inherent degradability.

This project investigates the physical, thermal and morphological properties of the dynamic covalent networks derived from polycaprolactone-based copolyesters with functional comonomers such as α-chloro-ε-caprolactone (αClεCL) and/or 1,4,8-trioxaspiro-[4.6]-9-undecanone (TOSUO). The type of dynamic covalent crosslinks between the chains vary from a disulfide bridge to an imine bond concerning the –Cl and the –OH functionality on the copolymer side-chain. The bond reversibility occurs via stimuli such as light, pH or temperature.

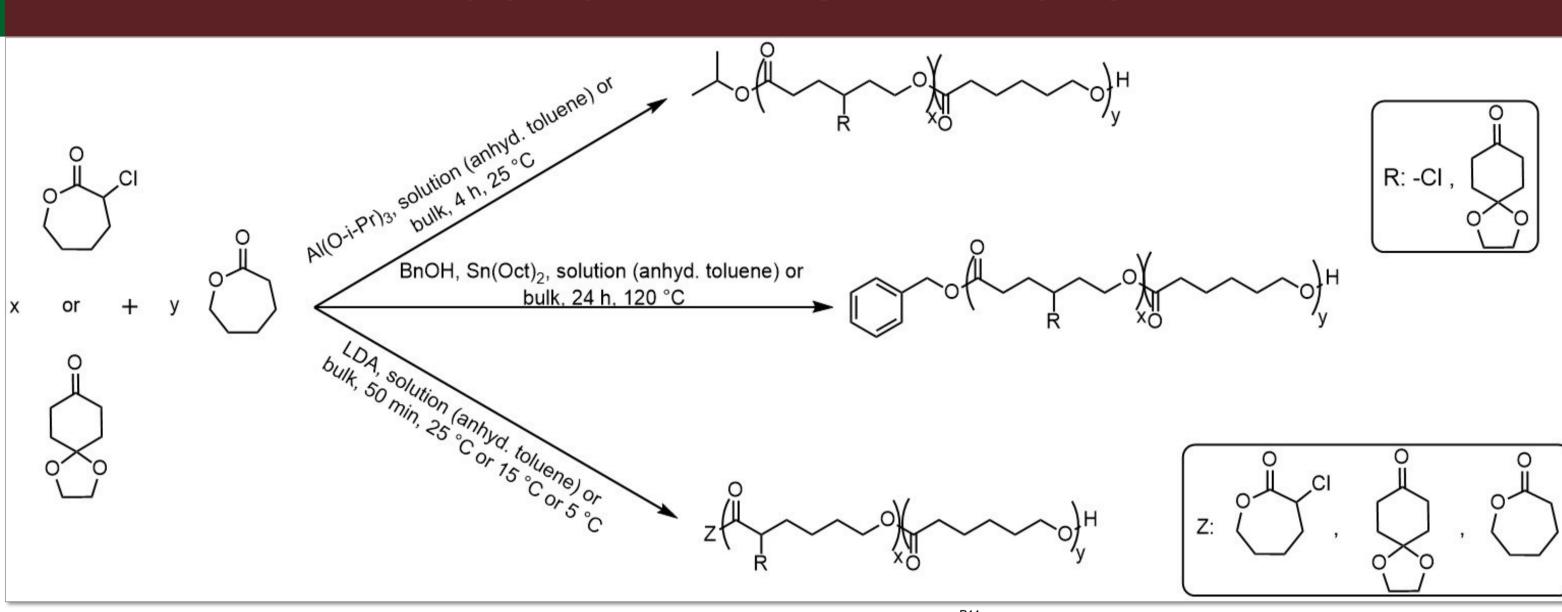
# **FUNCTIONAL COMONOMERS**

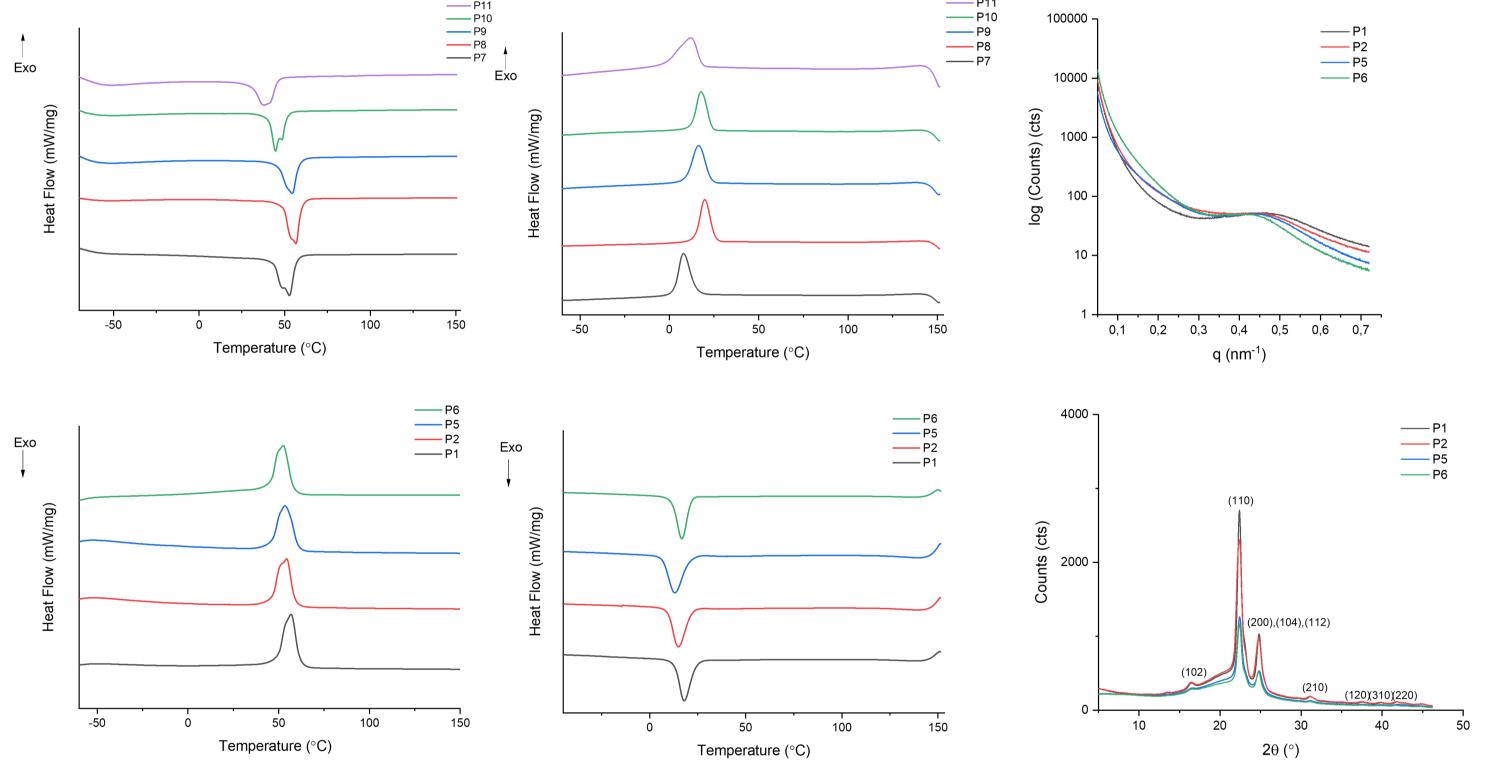


## $\overline{M_n}$ (kg/mol) $\overline{M_n}$ (kg/mol) Dispersity (Đ) Copolymer Composition (1H NMR) (SEC) (SEC) P1 (2 wt% aClcCL) P(aCleCL<sub>8</sub>-co-eCL<sub>214</sub>) 25.4 21.9 1.62 18.7 20.6 1.65 P2 (5 wt% aClcCL) P(aCleCL7-co-eCL154) 1.79 P3 (7.5 wt% αCIεCL) P(aCleCL<sub>8</sub>-co-eCL<sub>95</sub>) 11.8 15.8 P4 (2 wt% aClcCL) P(aCleCL<sub>8</sub>-co-eCL<sub>313</sub>) 37.0 33.4 1.67 P5 (5 wt% αClεCL) 77.2 42.9 1.73 $P(\alpha Cl\epsilon CL_{29}-co-\epsilon CL_{639})$ P6 (7.5 wt% αCIεCL) 1.69 P(aCleCL<sub>18</sub>-co-eCL<sub>284</sub>) 32.9 31.6 P7 (7.5 wt% αCIεCL) $P(\alpha Cl\epsilon CL_{11}-co-\epsilon CL_{171})$ 21.2 39.7 1.18 $P(\alpha Cl\epsilon CL_4-co-\epsilon CL_{252})$ P8 (2 wt% aClcCL) P(aCleCL2-co-eCL110) 29.4, 12.9, 6.6 17.8 1.13 P(aCleCL1-co-eCL58) 11.6, 11.5 P9 (2 wt% αCIεCL) $P(\alpha Cl_{\epsilon}CL_{4}-co-\epsilon CL_{95})$ 56.3 1.70 P(aCleCL4-co-eCL47) P10 (10 wt% αClεCL) 6.1 9.4 1.25 P(aCleCLe-co-eCLeo) 7.0 9.2 1.23 P11 (20 wt% aClcCL) P12 (15 wt% TOSUO) P(TOSUO<sub>13</sub>-co-εCL<sub>193</sub>) 24.3 1.66 9.0 3.7 1.72 P13 (30 wt% TOSUO) P(TOSUO<sub>6</sub>-co-εCL<sub>69</sub>) P14 (15 wt% TOSUO) P(TOSUO<sub>20</sub>-co-εCL<sub>183</sub>) 24.4 21.0 1.26 P15 (15 wt% TOSUO+αClεCL) 1.55 P(TOSUO<sub>5</sub>-co-αClεCL<sub>39</sub>-co-εCL<sub>233</sub>) 33.3 3.5 P16 (30 wt% TOSUO+αClεCL) P(TOSUO<sub>2</sub>-co-αClεCL<sub>38</sub>-co-εCL<sub>92</sub>) 16.3 3.2 1.45 P17 (15 wt% TOSUO+aClcCL) 19.6 P(TOSUO<sub>3</sub>-co-αClεCL<sub>16</sub>-co-εCL<sub>146</sub>) 14.8 1.44



# **COPOLYMER SYNTHESES**





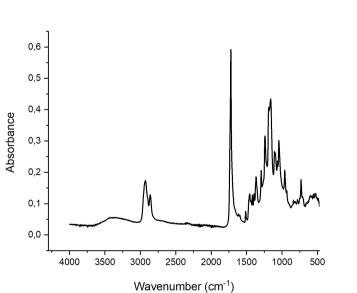
DSC scans of P7-11 (table left) with  $T_ms$  (44 °C-50 °C) (1<sup>st</sup> row left) and  $T_cs$  (8 °C-20 °C) (1<sup>st</sup> row middle) without discernible  $T_gs$ . Minute variations in  $T_ms$  and  $T_cs$  with  $M_n$  and D

DSC scans of P1-6 (table left) with  $T_m s$  (52 °C-56 °C) ( $2^{nd}$  row left) and  $T_c s$  (14 °C–17 C) ( $2^{nd}$  row middle) without discernible  $T_g s$ . Shift to lower  $T_m s$  and  $T_c s$  with higher  $\alpha C l \epsilon C L$  content and  $M_n$ 

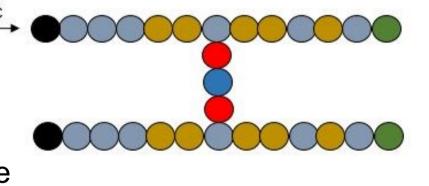
SAXS patterns of P1-6 (table left) with reflexes (0.4 nm<sup>-1</sup>-0.5 nm<sup>-1</sup>), crystal domain spacings (13 nm-15 nm), crystallite sizes (56 nm-133 nm) (1<sup>st</sup> row right) and WAXS patterns with crystal plane diffractions and degrees of crystallinity (69%-73%)

# DYNAMIC COVALENT NETWORK FORMATION

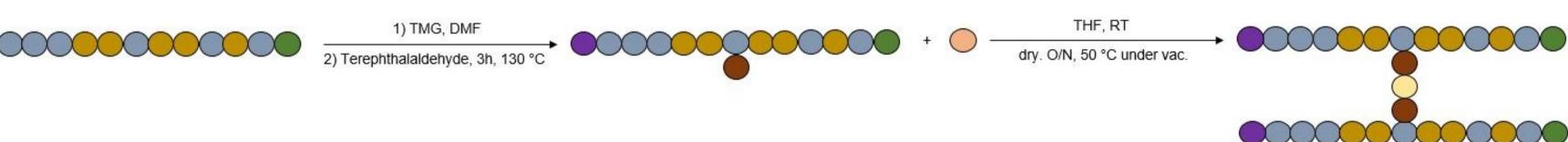




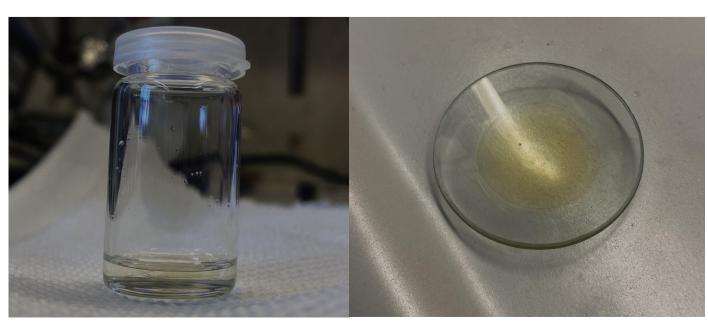
 $\frac{1) \, \text{K}_2 \text{CO}_3, \, \text{DMSO}, \, \text{RT}}{2) \, \text{1,6-hexanedithiol, 4h, RT}} \\$   $S_N 1 \text{ reaction of -CI of P6 (table above) with 1,6-hexanedithiol and } K_2 \text{CO}_3 \text{ as the base}$ 

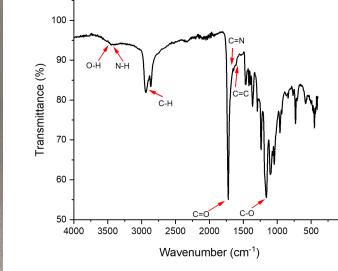


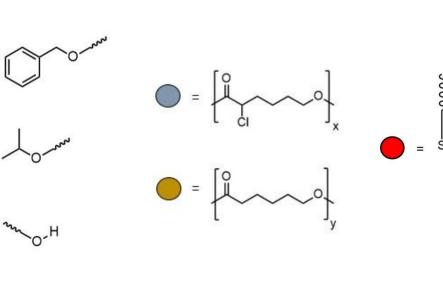
Formation of disulfide bridges under air

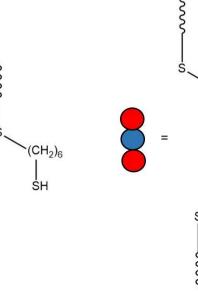


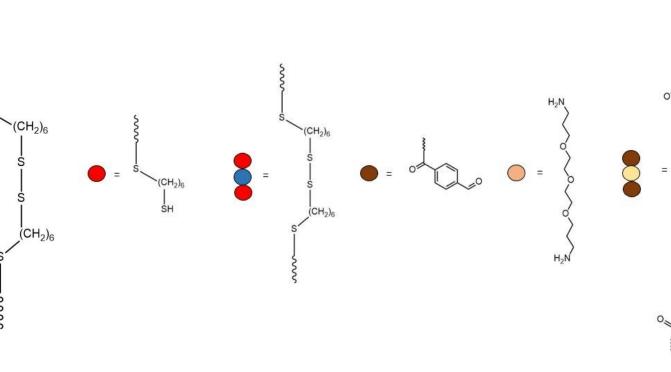
 $S_{N}1$  reaction of -CI of P7 (table above) with terephthalaldehyde and TMG as the base Formation of imine bonds with TOTDAA











- 1. Bednarek M *et al.*, *Polym. Chem.* **2019**, 10(15), 1848–72
- 2. Tian D *et al.*, *Macromol.* **1997 May** 1;30(9):2575–81
- 3. Lin IH *et al., Polym Chem.* **2014**;5(3):702–5
- 4. Bhaw-Luximon A et al., Macromol. Symp. 2005 Dec;231(1):60–8
- 5. Xu J *et al., Eur. Polym.J.* **2022 Aug 24**;179:111526–6
- 6. Nottelet et al., Polym. Chem. 2012 June 20; 3(10):2956

