



# Renewable, Pyridine Containing Polymers

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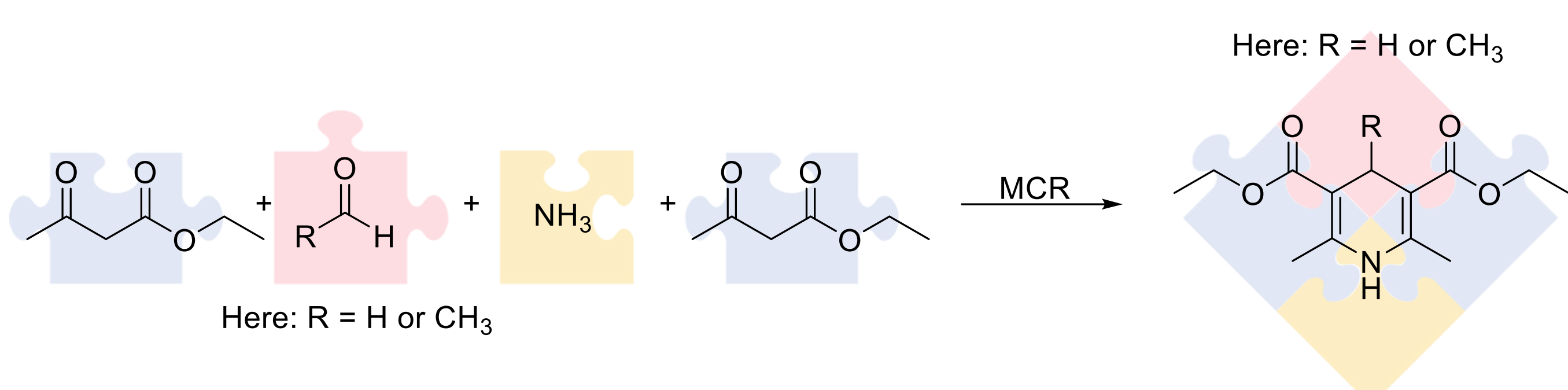
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## Abstract

Pyridine and its derivatives are aromatic bases that are widely used in various applications. However, due to their great solubility in water and many organic solvents, they are hard to separate and recycle. Thus, incorporation of pyridine moieties into polymers is of considerable interest to increase their recyclability.

Herein, we present a new approach that incorporates the pyridine moiety directly into the polymer backbone. Monomers were prepared using the Hantzsch dihydropyridine synthesis with subsequent oxidation. For the Hantzsch reaction, only renewable starting materials were used. Oxidation of the Hantzsch dihydropyridines was performed using potassium peroxydisulfate, which is fully recyclable by electrolysis. For polymerization of the prepared monomers, two different approaches were investigated: acyclic diene metathesis and polycondensation.

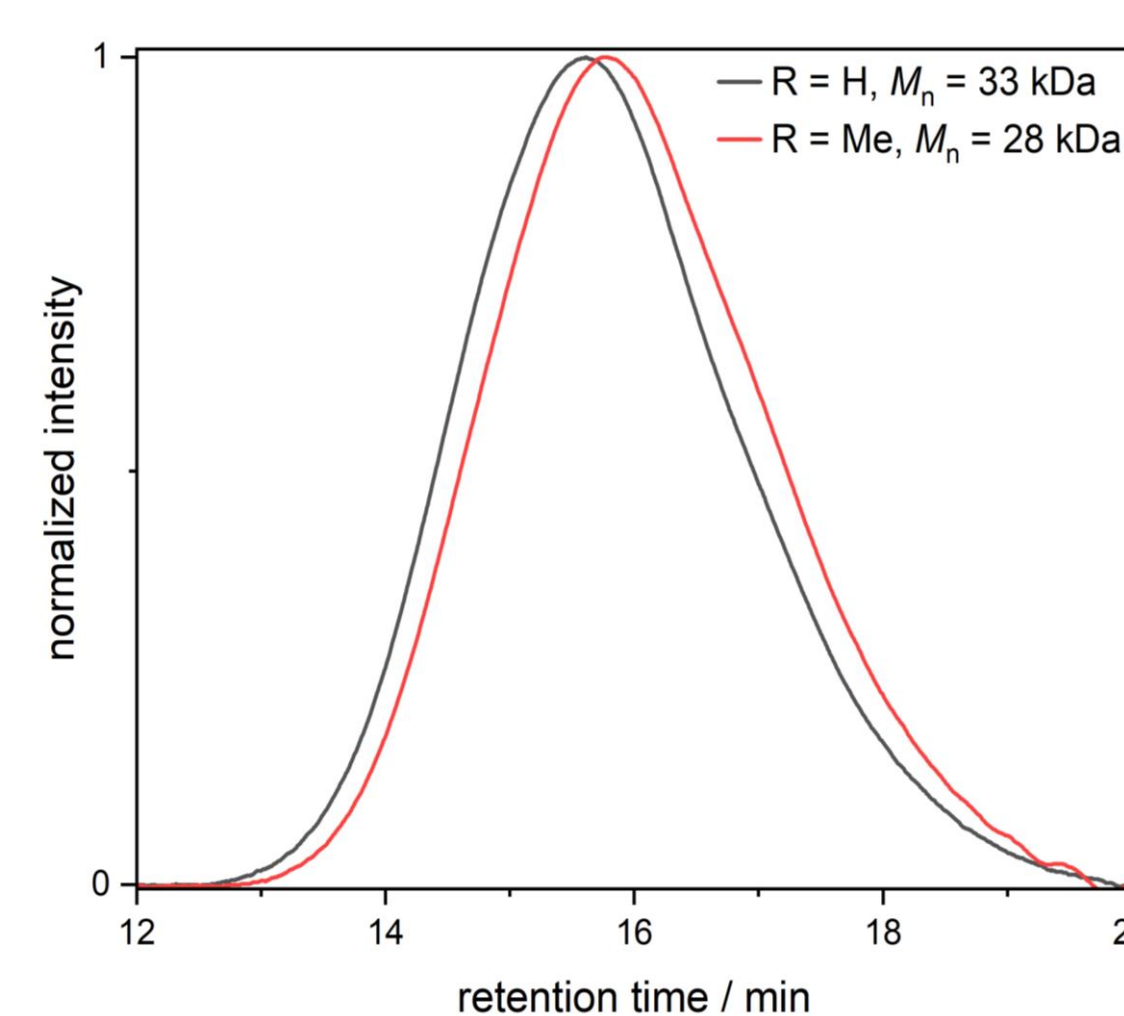
## 1 Hantzsch DHP Synthesis



- In our case: all reactants can be produced from renewable resources
- Ethyl acetoacetate: from renewably sourced ethyl acetate
- Ammonia: production using renewable energy
- Acetaldehyde: Oxidation of renewable bioethanol
- Formaldehyde: Oxidation of renewable biomethanol

## 4b ADMET

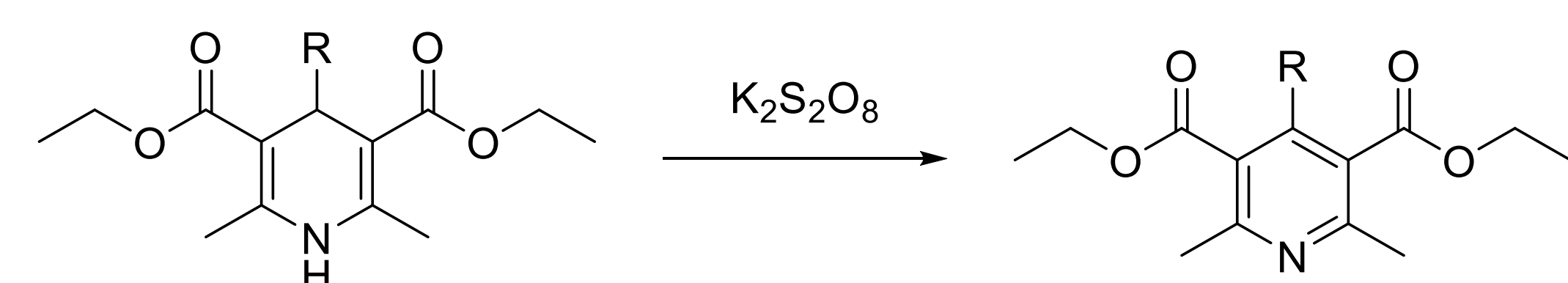
- ✓ High efficiency
- ✓ Catalytic
- ✓ Lower temperatures



- Ethene as volatile byproduct

	<i>M<sub>n</sub></i> / kDa	<i>Đ</i>
R = H	33	1.9
R = Me	28	1.9

## 2 Oxidation



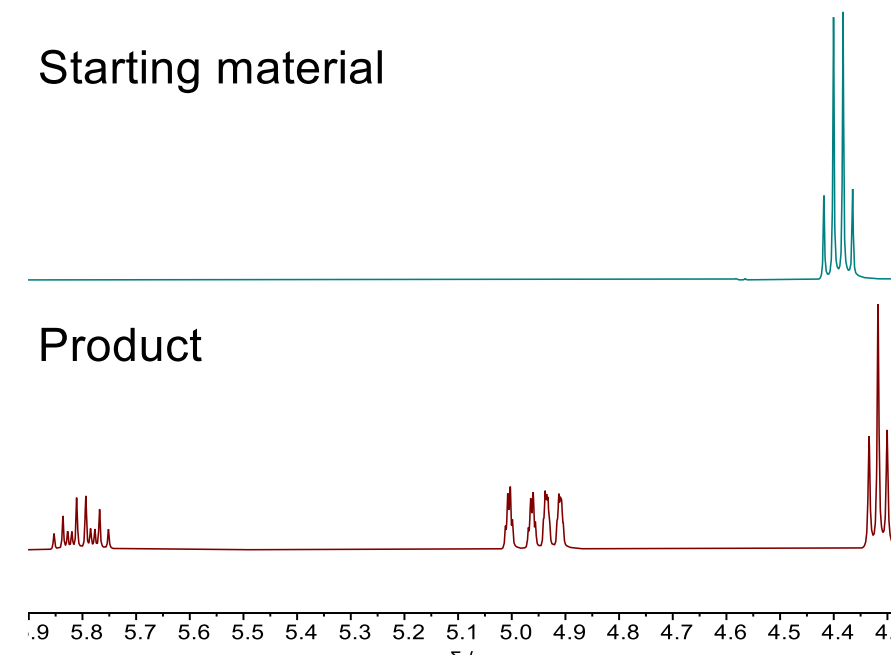
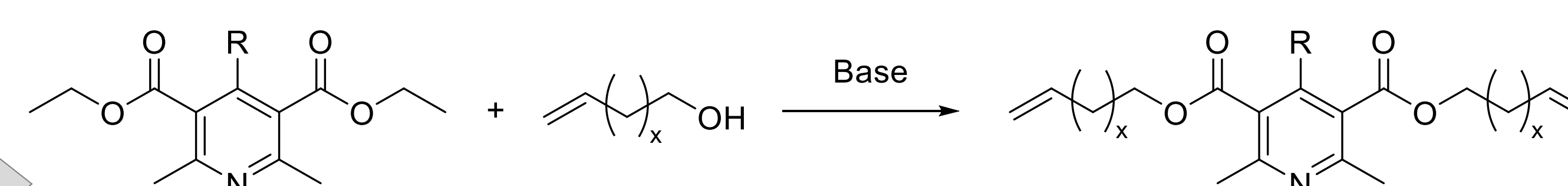
Procedure adapted from: *Green Chem.*, 2021, **23**, 3468-3473.



- Regeneration of peroxydisulfate anion from sulfate anion *via* electrolysis in aqueous solution

## 3b Transesterification

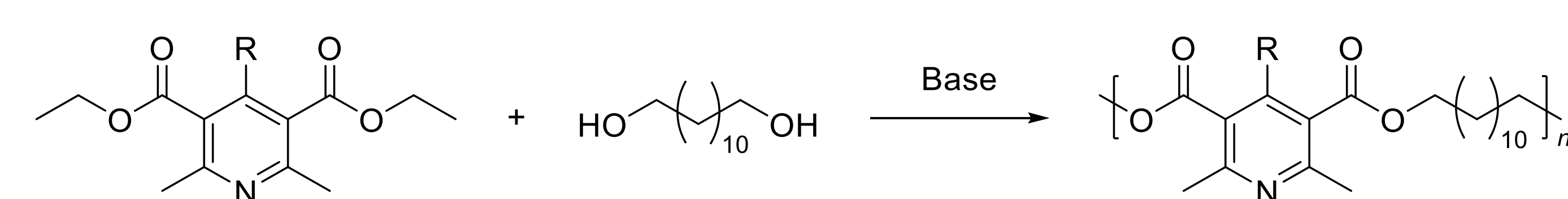
- ✓ No solvent necessary
- ✓ Catalytic amounts of base
- ✓ 100% conversion



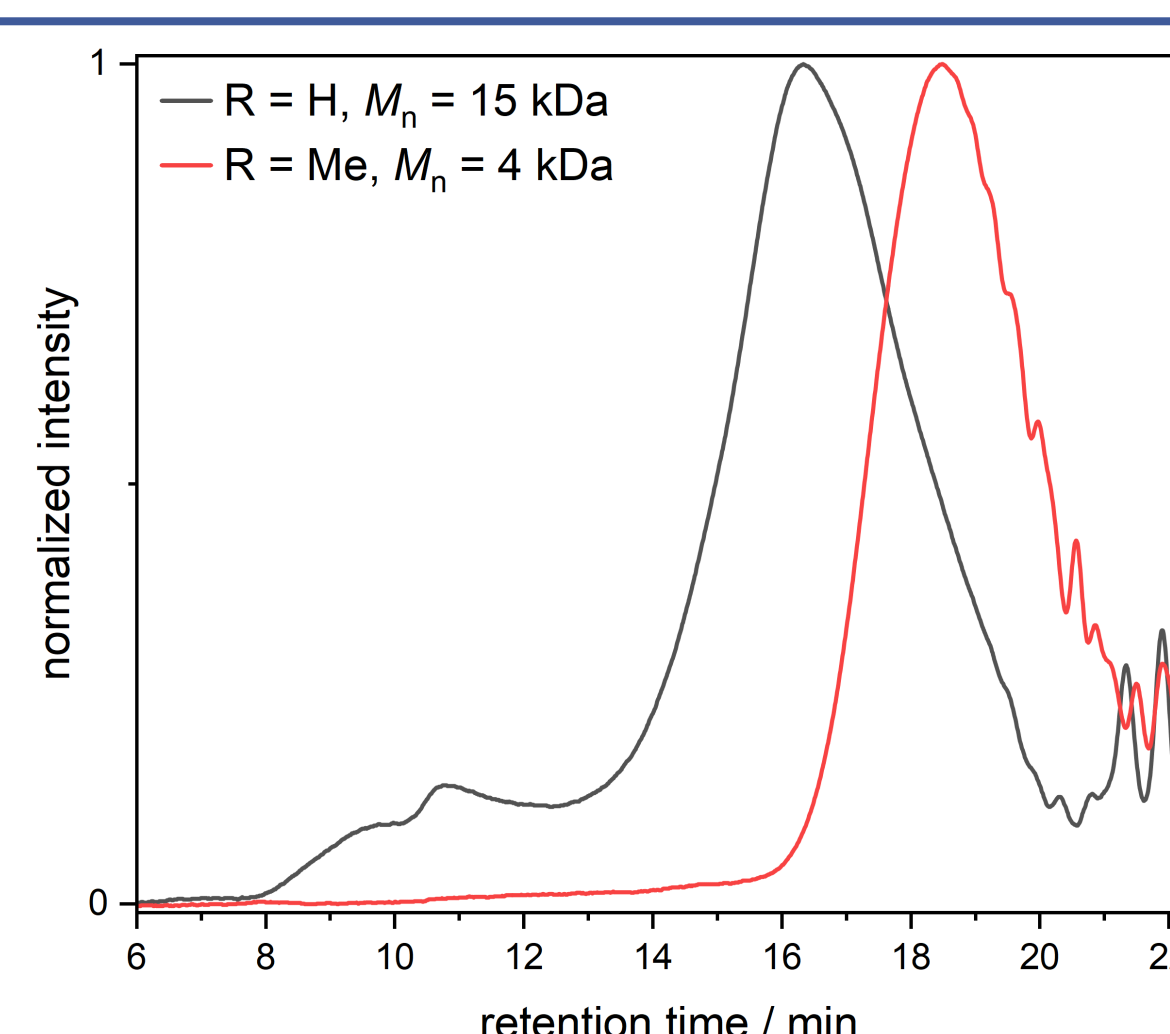
- Shift of ester neighboring CH<sub>2</sub> groups and change from quartet to triplet
- Characteristic signal of terminal double bonds appears

## 3a Polycondensation

- ✓ No solvent necessary
- ✓ Catalytic amounts of base



- Ethanol as volatile byproduct
- High Temperatures



	<i>M<sub>n</sub></i> / kDa	<i>Đ</i>
R = H	15	2.4
R = Me	4	1.9

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