

Scalable, tunable and monodisperse eco-friendly lignin nanoparticles

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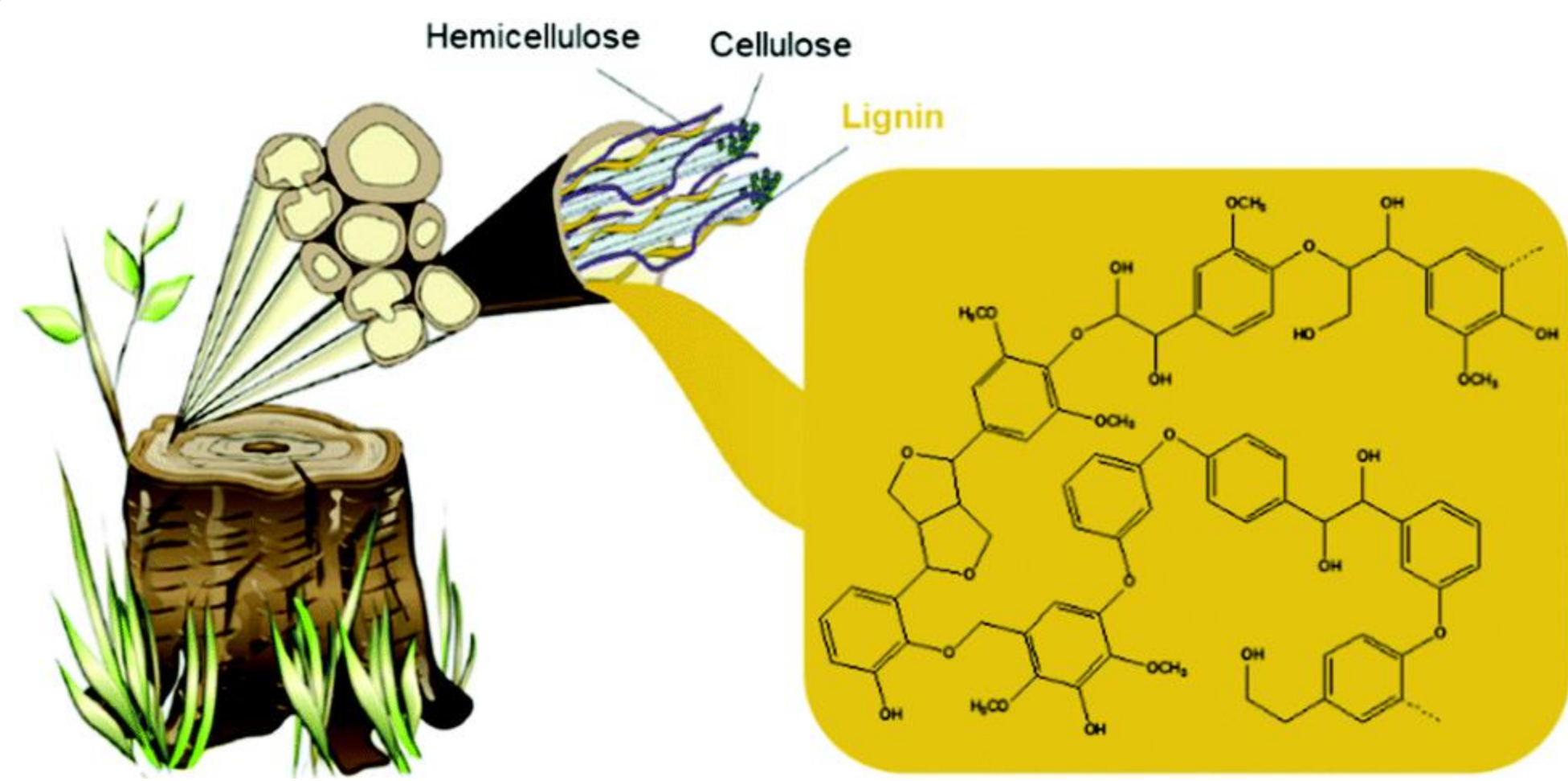


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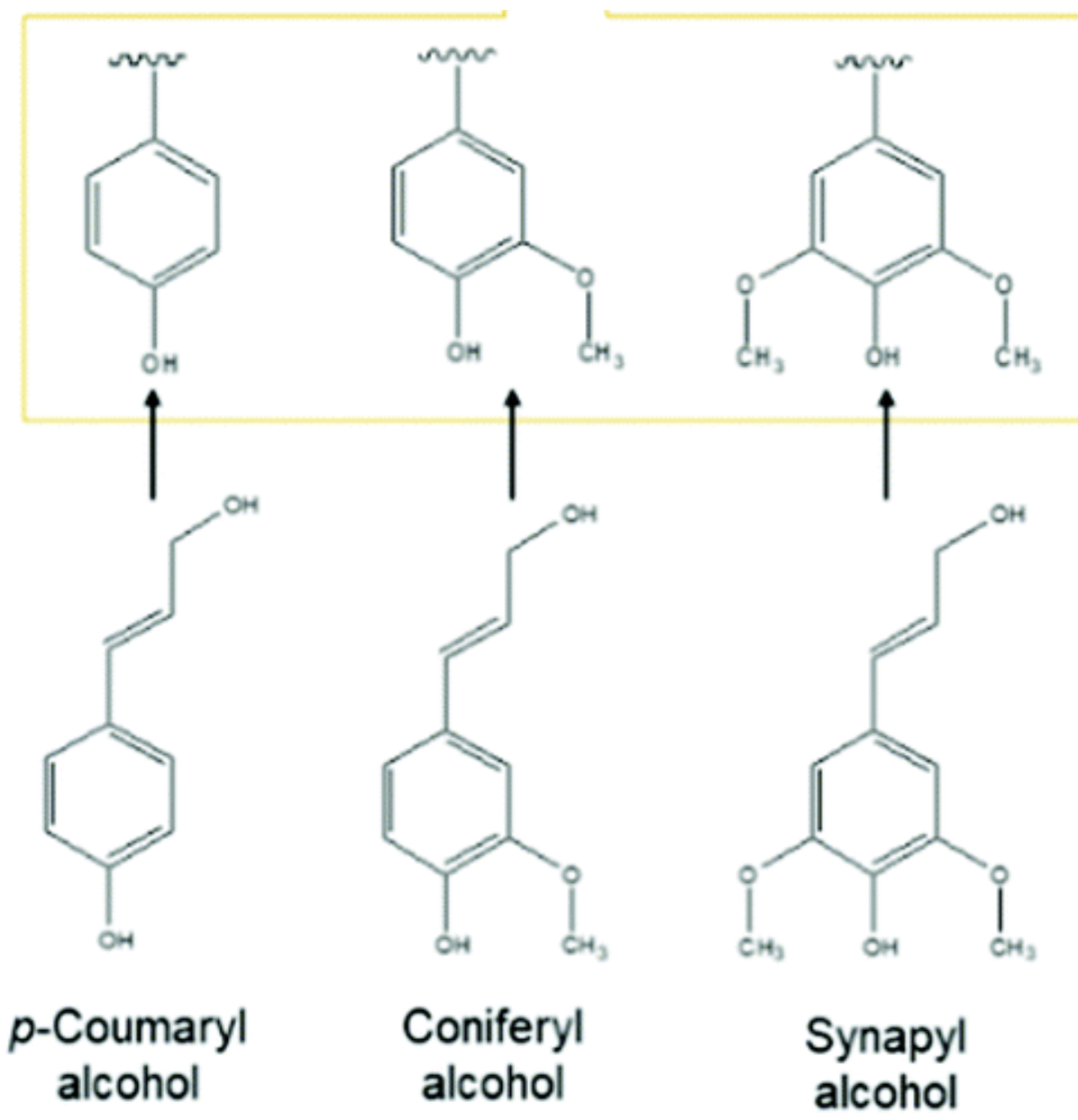
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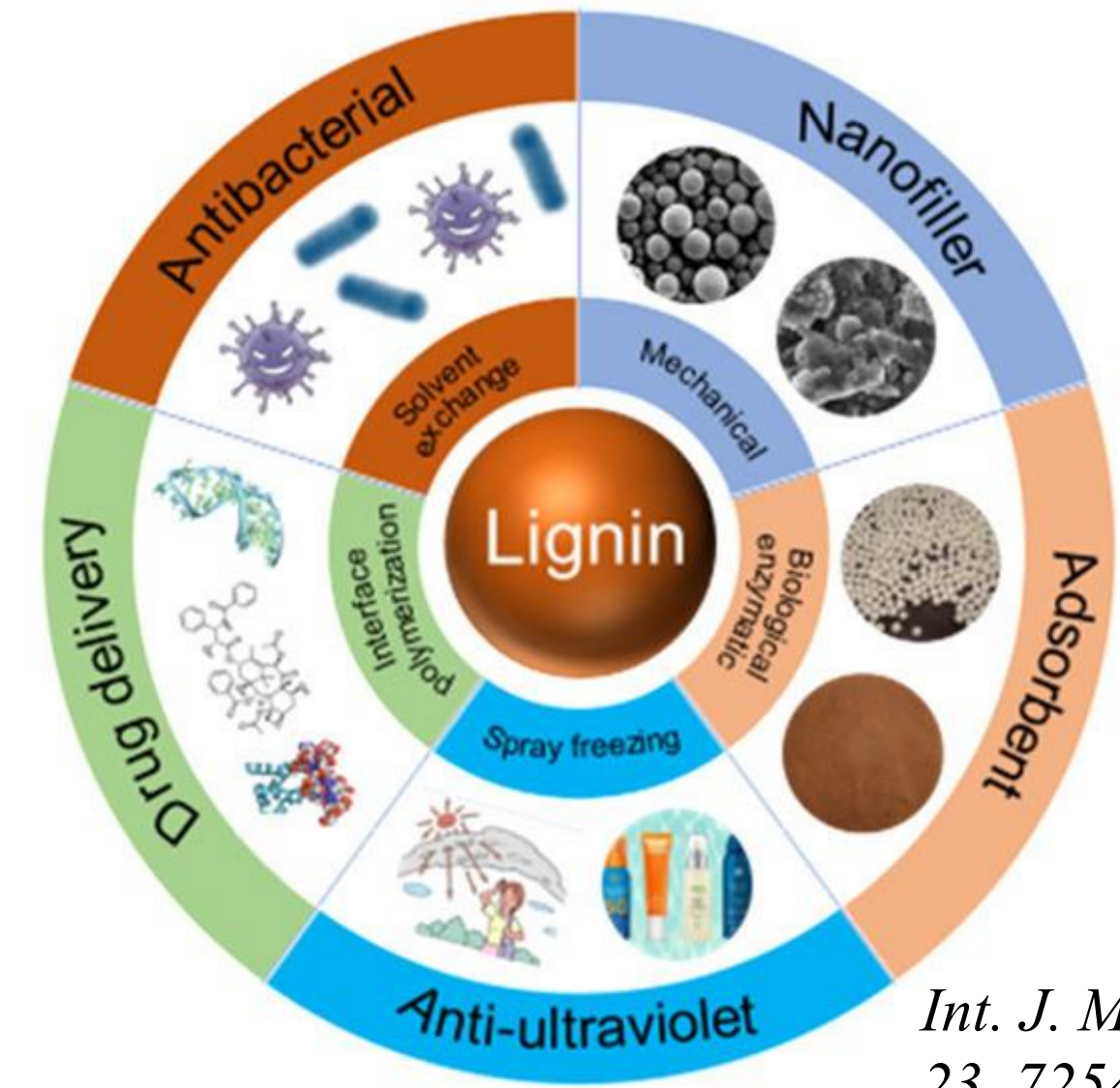
Lignin



New J. Chem. 2021, 45, 6986-7013.



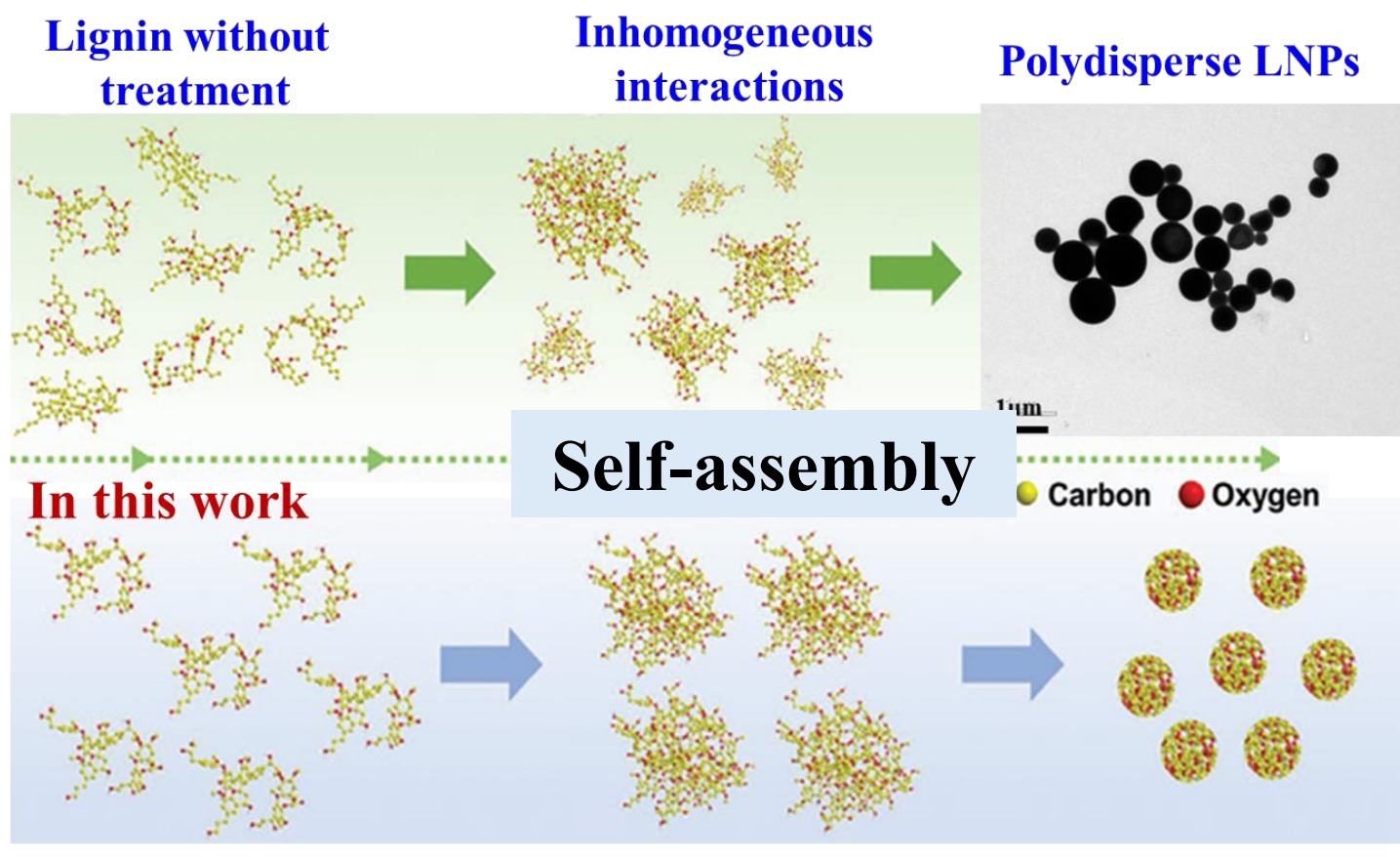
Applications of Lignin NPs



Int. J. Mol. Sci. 2022, 23, 7254

Aim of the Work

Conventional methods



Small 2022, 18, 2200671

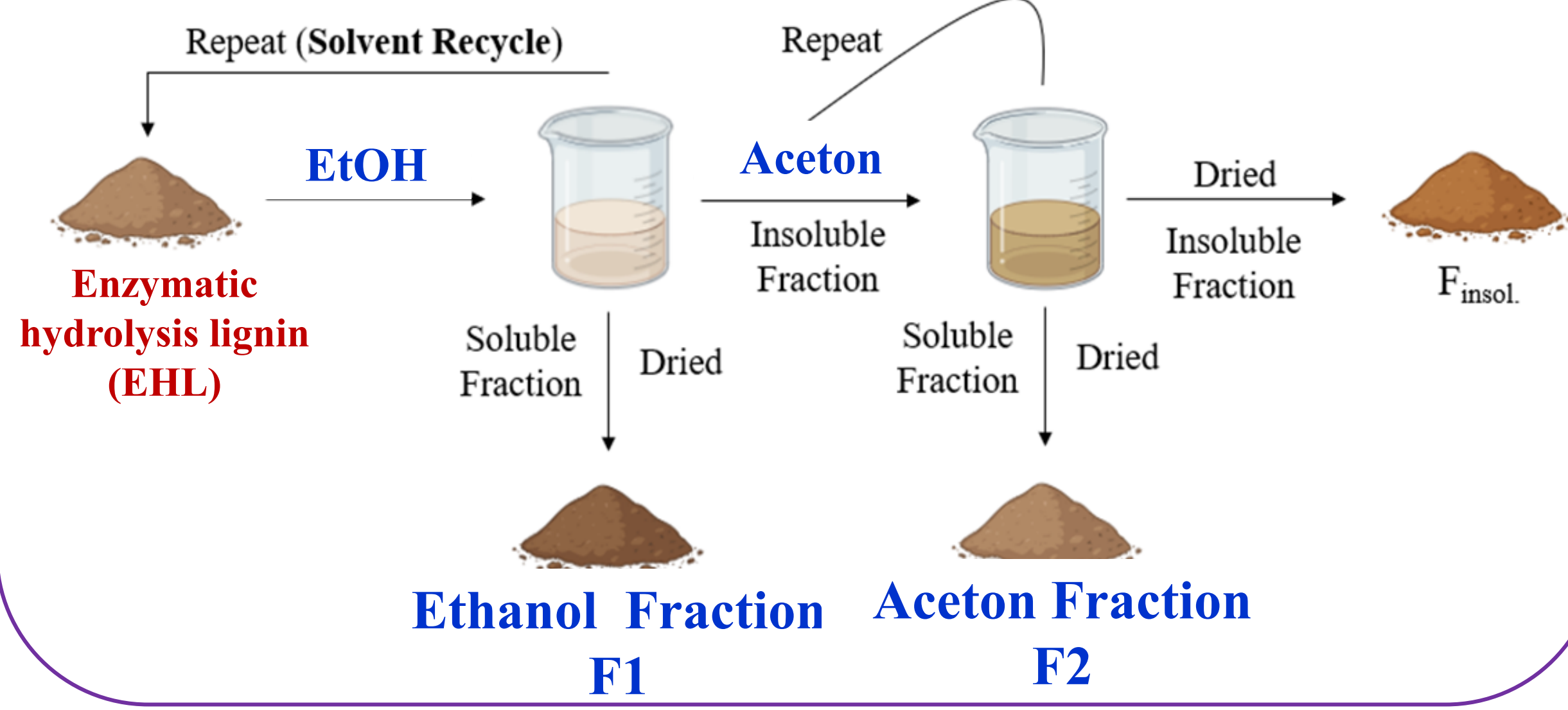
Preparation of monodisperse lignin nanoparticles (LNPs) by lignin fractionation

Molecular and chemical characterization of lignin fractions

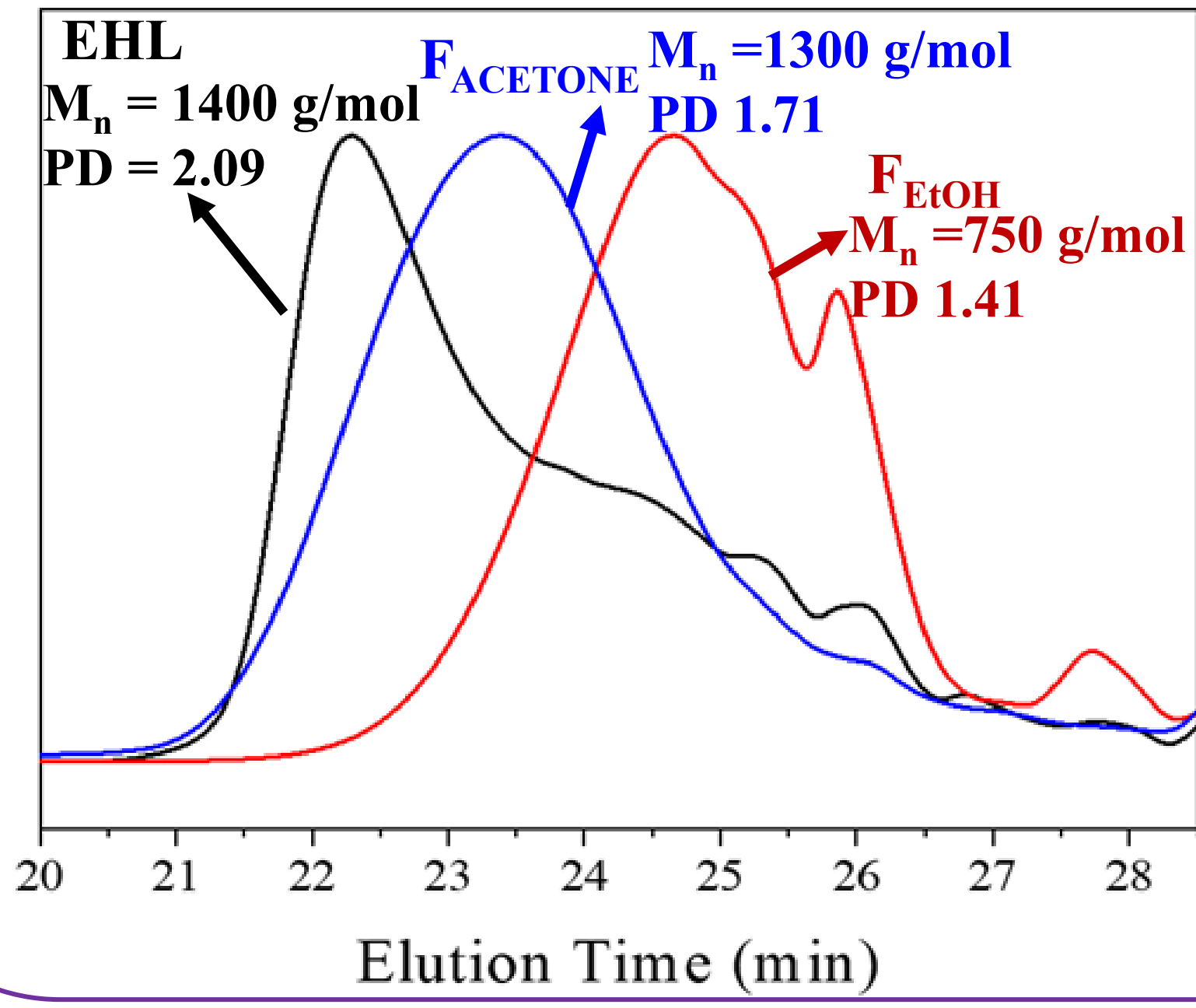
Size Tuning of LNPs

Step 1: Fractionation of Lignin

Solvent extraction



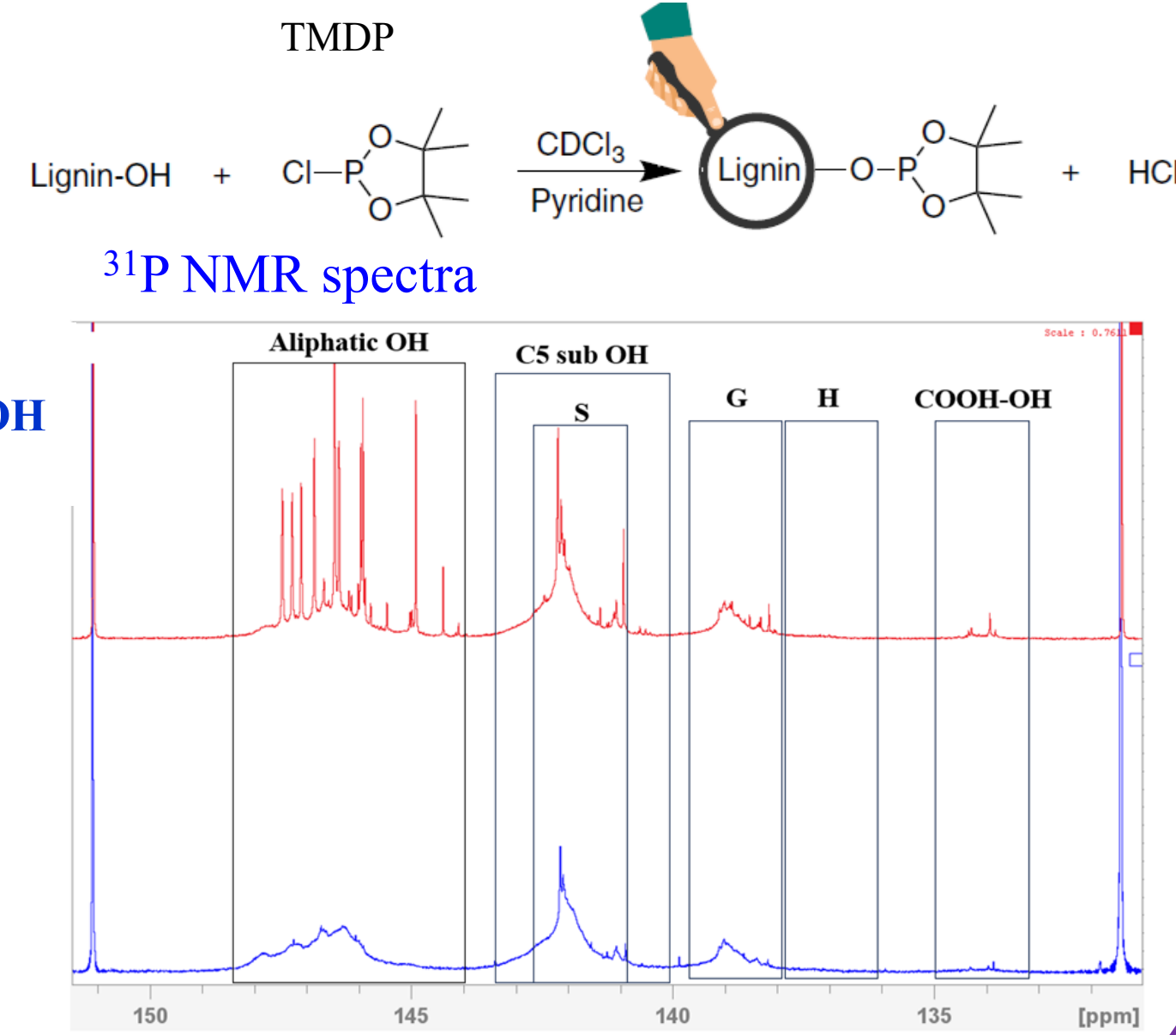
Molecular and Chemical Characterization of the EHL Fractions



Functional groups content

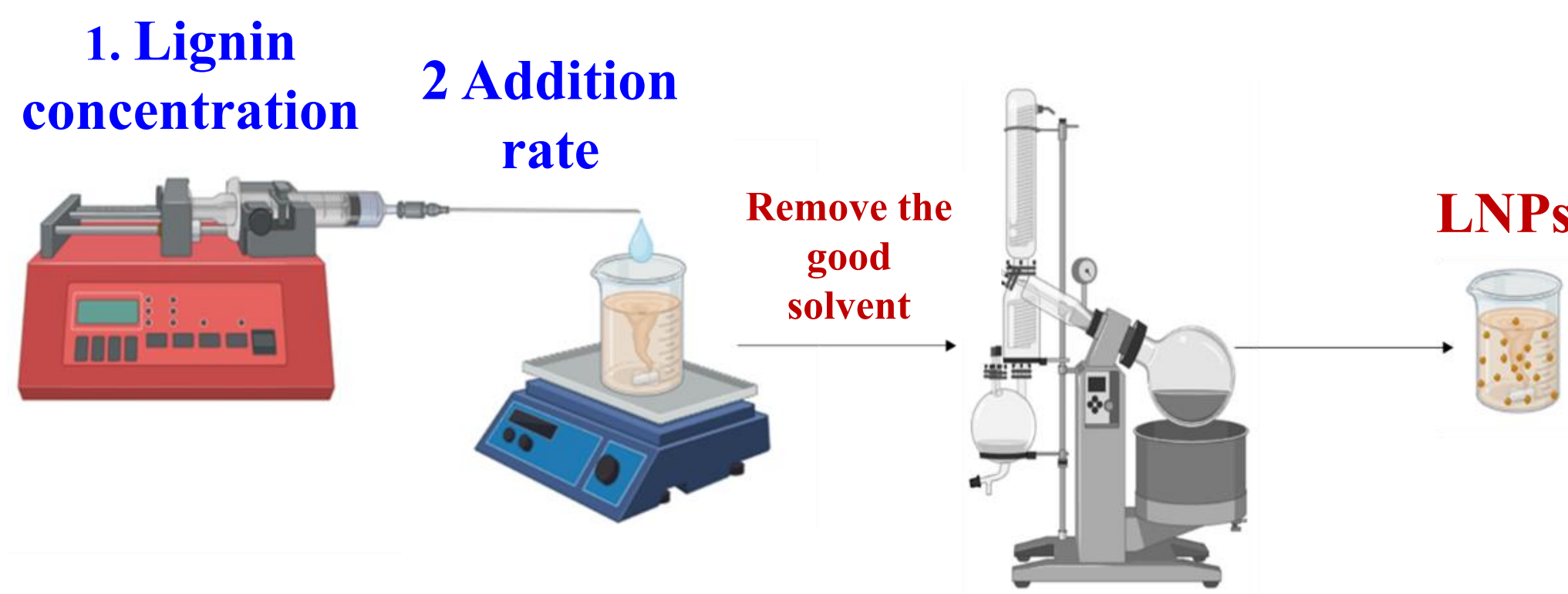
	Lignin	Lignin	Lignin	Phenolic-OH	Aliphatic-OH	COOH	Total OH+COOH
	S	G	H				
F_{ACETONE}	1.76	0.47	0.015	2.23	1.72	0.04	3.99
F_{EtOH}	2.28	0.68	0.012	2.96	3.03	0.05	6.04

F_{ACETONE}: most hydrophobic fraction



Step 2: Formation of Lignin NPs

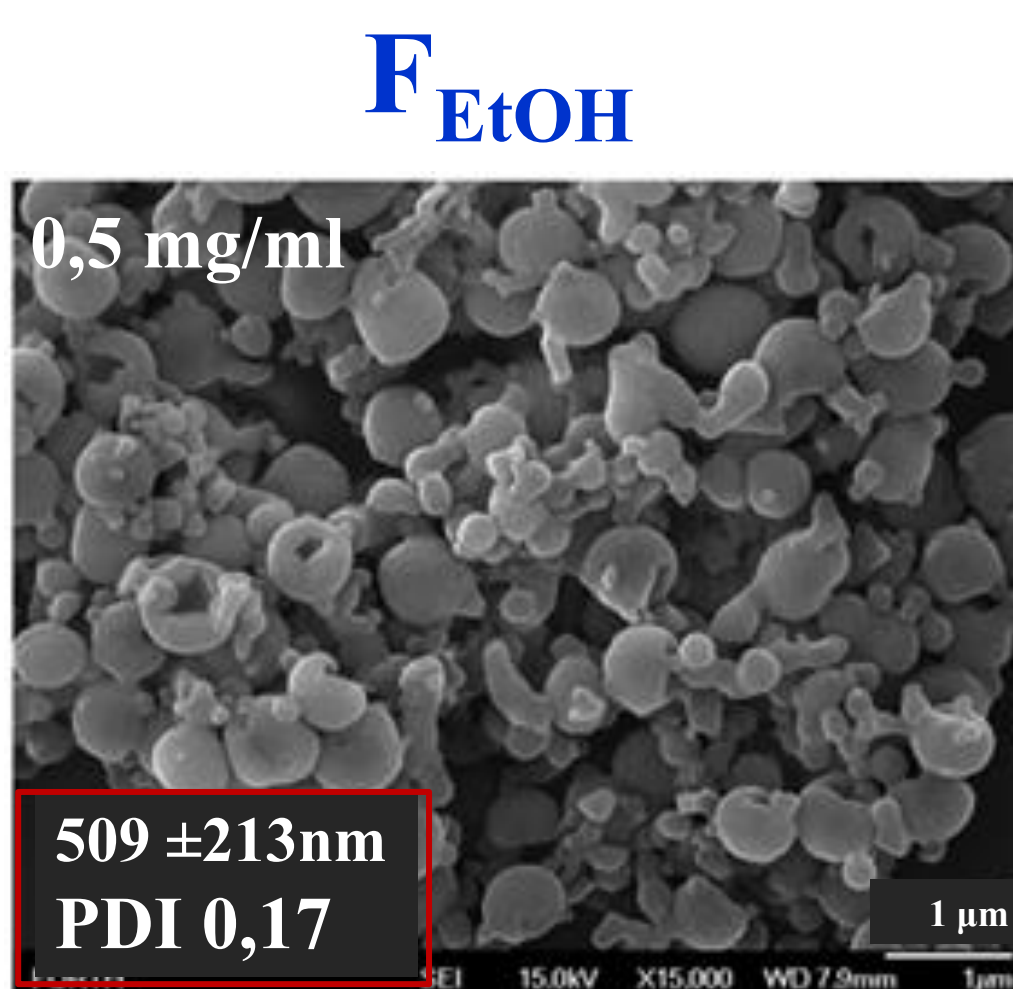
Solvent/Antisolvent Self Assembly



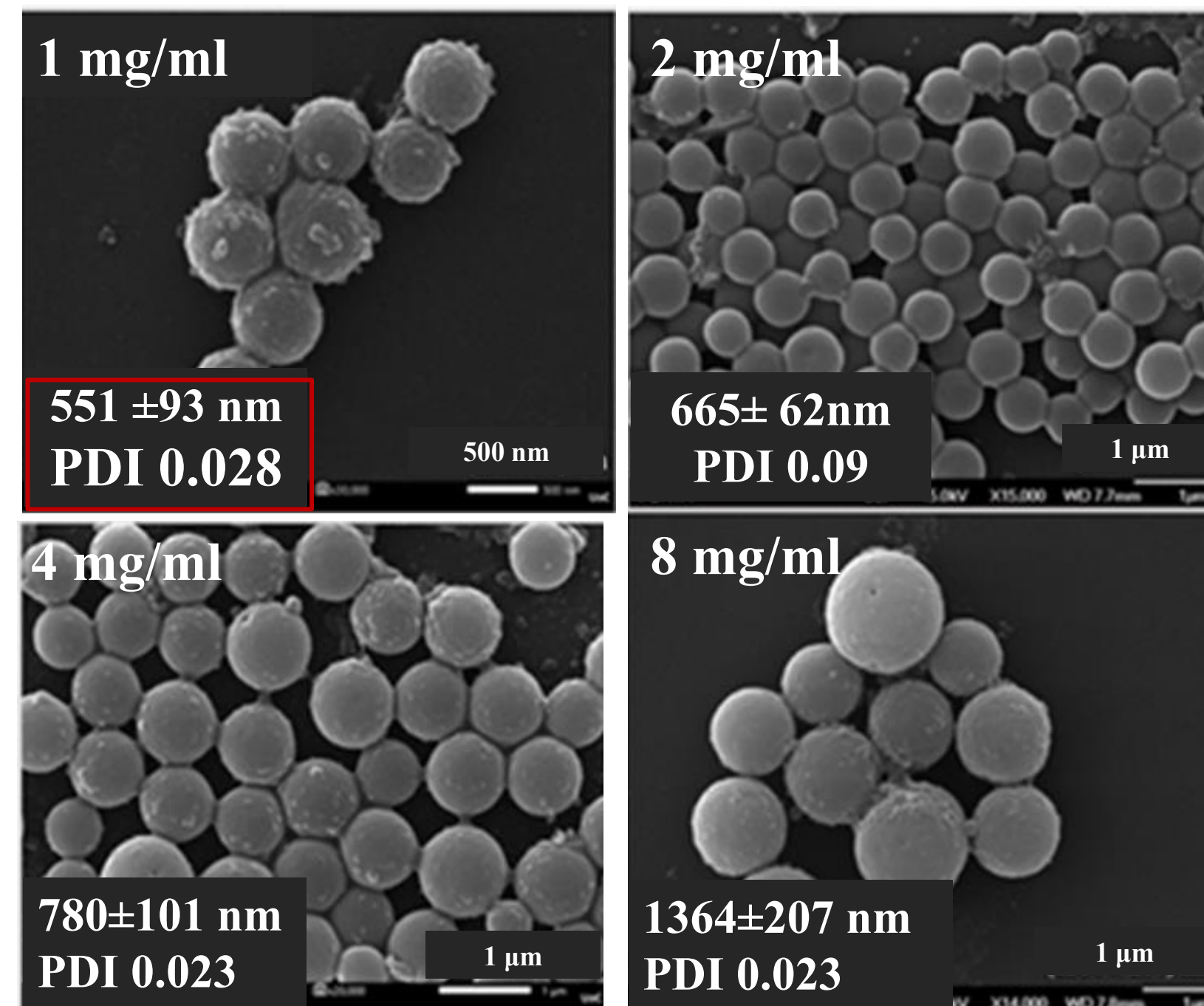
Monodisperse NPs using F_{ACETONE}

Addition rate 0,62ml/min

F_{ACETONE}: Highly monodisperse LNPs

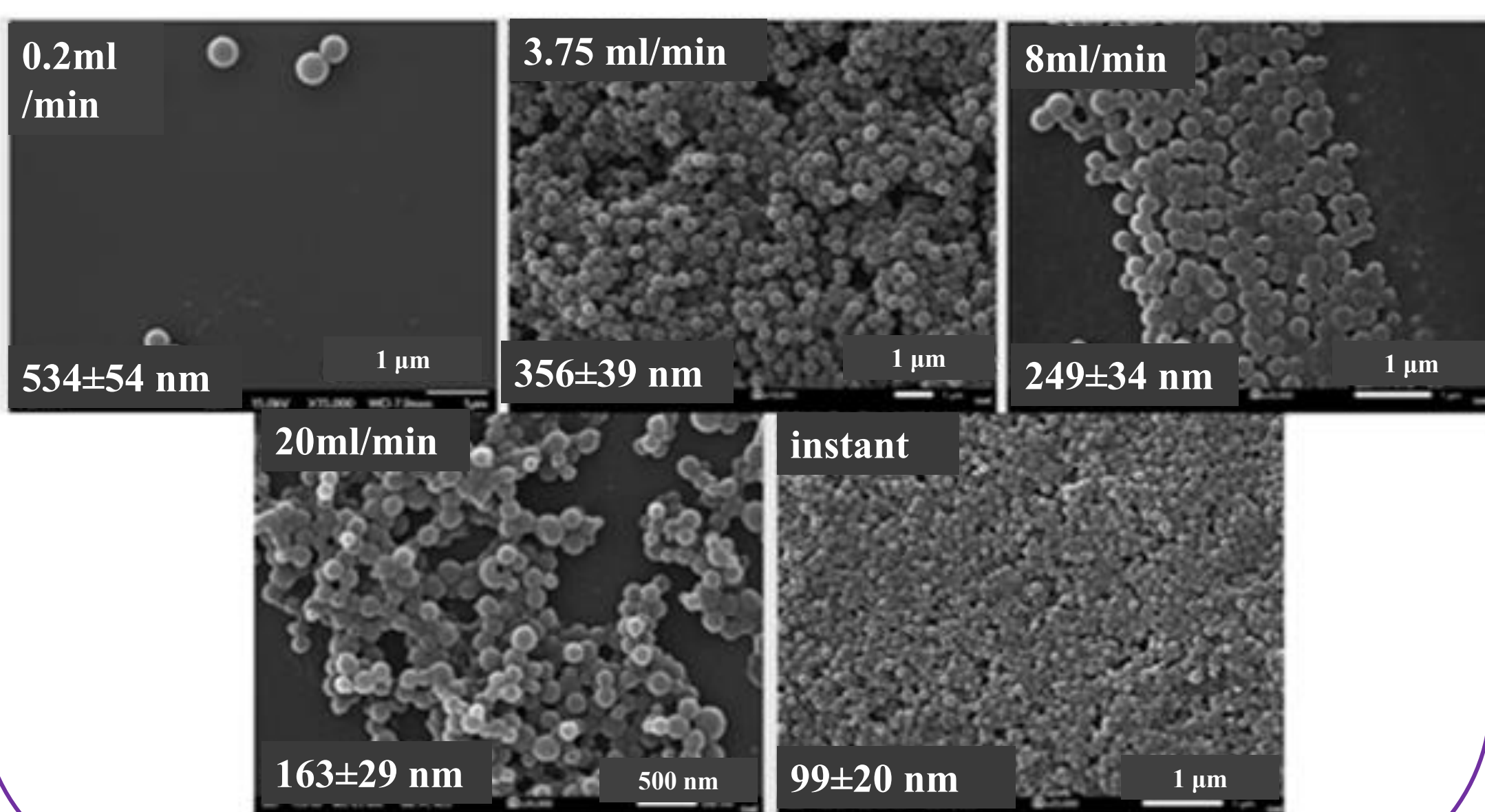


Polydisperse LNPs



Tunable size by varying the Lignin Concentration

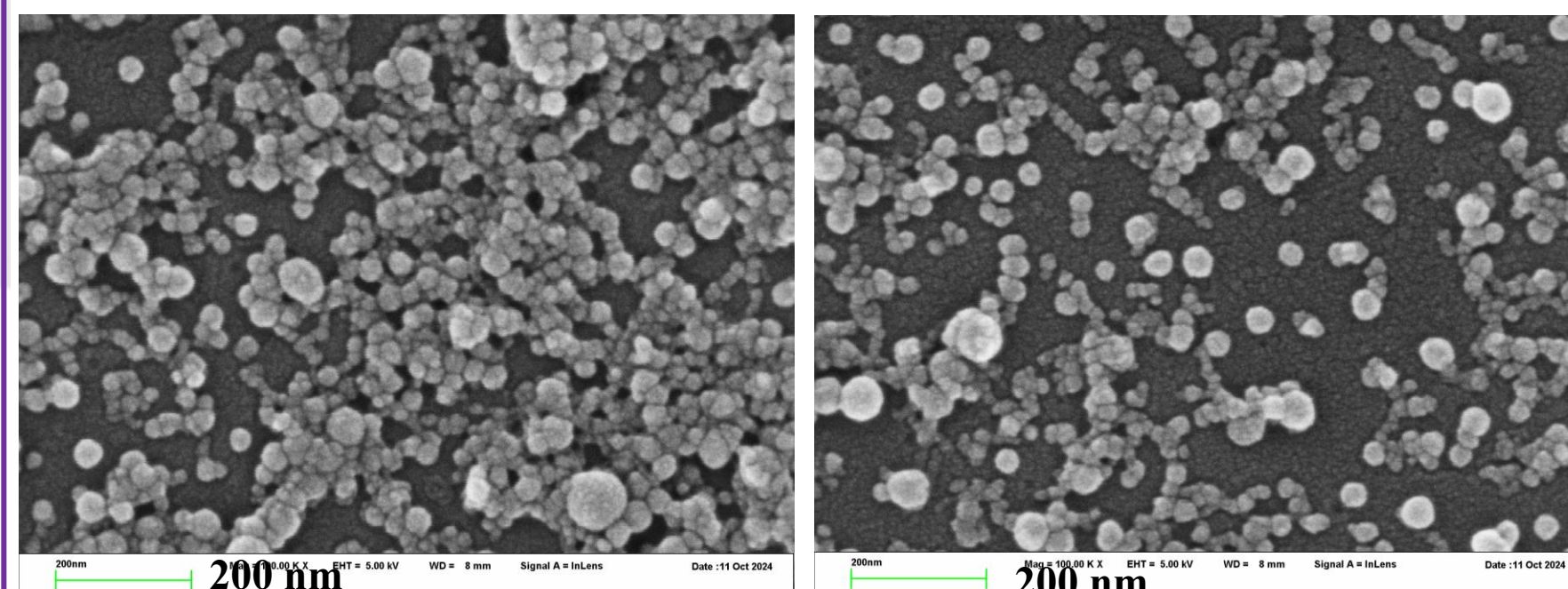
Effect of F_{ACETONE} Addition Rate on LNPs Size Suring Self-Assembly



Control Size via the Addition Rate

Synthesis of Bamboo Lignin NPs

Diameter 40 ± 30 nm



**Particles obtained without fractionation
Small, yet polydisperse NPs**

Acknowledgments

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