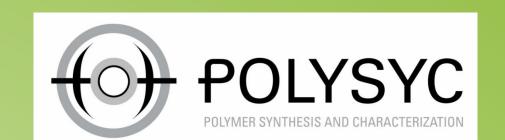
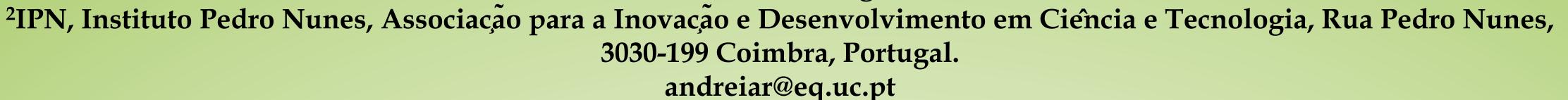
BIO-COMPOSITES REINFORCED WITH CORN INDUSTRY WASTE FOR 3D PRINTING APPLICATIONS



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FRAMEWORK AND OBJECTIVES

- □ Biobased polymers have been extensively studied over the last decade due to the need to reduce the carbon footprint [1-2].
- □ Biopolymers are often more expensive than conventional polymers and their properties can be significantly improved by the addition of biobased fillers.
- □ Waste for the corn industry such as corncobs, husks, and stalks can be used to enhance the mechanical and functional properties of biodegradable polymers, improving strength, thermal stability, and flexibility [3].

In this work the properties of biocomposites, their processing methods, and the challenges and opportunities associated with their application in 3D printing technologies are investigated.

Grinding of the corn cob and introducing it into in formulations with biopolymers in a 3D printing technology improves the physicochemical and mechanical properties of the polymers.

References

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PROCESSING MATERIALS 2^{sd} Process 1st Process 3rd Process Biopolymer + corn cob filaments **3D** printing **Corn Cob** Particles with different sizes <u>Sizes</u> Mixer $0 \mu m - 25 \mu m$ separation $25 \, \mu m - 45 \, \mu m$ $45 \mu m - 100 \mu m$ $100 \ \mu m - 150 \ \mu m$ 3Devo Filament Micro-injector Maker

RESULTS **Mechanicals Results** Materials with reduced CO₂ footprint 100% PBAT 100% PBAT 90% PBAT:10% corn cob 90% PBAT:10% corn cob 30% PBAT:20% corn cob 0% PBAT:20% corn cob Combination with **natural feedstocks** to prepare biodegradable 3D printed parts. corn cob granulometry (µm) corn cob granulometry (µm) **MFI Results** 30% PBAT:20% corn cob 50% PBAT:50% corn cob corn cob granulometry (μm)

CONCLUSIONS

- □ Possibilitý of combination of natural feedstocks with biopolymers to prepare biodegradable 3D printed parts.
- ☐ Creation of material circularity by increasing the biodegradability of finished products.
- ☐ Reduction in the use of petroleum-derived materials.
- □ Reduction of the product's carbon footprint impacting everyday life.

Acknowledgement







